NOTES:
1. CRIMP PUNCHED TAPE OVER SPRING WIRE TO FORM THE COIL
2. CLIP BOTH FREE ENDS WITH THREE CLIPS AS SHOWN
3. DIVIDE CIRCUMFERENCE IN FIVE EQUAL PARTS TO LOCATE 5 ROWS OF CLIPS ON CIRCUMFERENCE SUCH THAT FIRST DIVISION COMMENCES FROM THIRD CLIPPED END
4. ON THE ROWS 1st, 3rd, AND 5th CLIP 1st TURN TO 2nd TURN, 3rd TURN TO 4th TURN, 5th TURN TO 6th TURN AND SO ON.
5. ON THE ROWS 2nd AND 4th CLIP 2nd TURN TO 3rd TURN, 4th TURN TO 5th TURN, 6th TURN TO 7th TURN AND SO ON.

ALL DIMENSIONS ARE IN MM.

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