TENDER DOCUMENT

TENDER NO.: DLI/C&E/WI-675/286

FOR

Tender for Supply of “LT Squirrel Cage Induction Motors for Conveyors” for the project of “Augmentation of Fuel and Flux Crushing Facilities (Package No. 064) of Bhilai Steel Plant (SAIL)”

VOLUME – 2B

TECHNICAL SPECIFICATION
<table>
<thead>
<tr>
<th>S. No.</th>
<th>DESCRIPTION</th>
</tr>
</thead>
<tbody>
<tr>
<td>1.</td>
<td>Documents/Information to be furnished alongwith offer</td>
</tr>
<tr>
<td>2.</td>
<td>Scope of Supply</td>
</tr>
<tr>
<td>3</td>
<td>Technical Specifications of LT Squirrel Cage Induction Motors for Conveyors</td>
</tr>
<tr>
<td>4.</td>
<td>Spares</td>
</tr>
<tr>
<td>5.</td>
<td>Format for Motor Data Sheet</td>
</tr>
</tbody>
</table>
GENERAL

The following Technical Specification shall be read in conjunction with General Technical Specification (GTS) of Bhilai Steel Plant, SAIL and General Specification. If there are any provisions in this Technical Specification, which are at variance with the provisions of General Technical Specification (GTS) of Bhilai Steel Plant, SAIL and General Specification, the provisions in this Technical Specification shall take precedence.

1.0 DOCUMENTS/INFORMATION TO BE FURNISHED ALONGWITH OFFER

(i) Clear Scope of supply.
(ii) Exclusions, if any.
(iii) Type and quantity of oil, lubricants & consumables for initial fill till successful commissioning of equipment.
(iv) List with unit rates of special tools and tackles, if any required.
(v) Price Schedule for supply as per the format enclosed.
(vi) List of recommended spare parts for 2 years trouble free operation and maintenance alongwith unit rates as per the format enclosed in price schedule.
(vii) Weight of the motors in Kgs.
(viii) Catalogues/Leaflets and O&M Manuals.
(ix) Reference list of your Customers for the similar supply of items.
(x) Quality Assurance Plan.
(xi) Un-priced Copy (Furnish un-priced copy of Price Schedule alongwith the Technical Bid in Envelope 1).
2.0 **SCOPE OF SUPPLY**

The scope of the supply includes Design, engineering, manufacture, shop fabrication, assembly, testing and inspection at manufacturer's works, packing, dispatch, transportation, delivery at site, receipt (Bhilai Steel Plant, SAIL/EPI) of 'LT Squirrel Cage Induction Motors for Conveyors' as per specifications and scope defined in tender documents complete with all accessories, which are not mentioned specifically but are required for the efficient and trouble free operation of the equipment/system.

a) **Following items are also included in bidder’s scope**

(i) LT Squirrel Cage Induction Motors shall be selected as per the details of Conveyors given in the specifications.

(ii) Consumables like first fill of lubricating oils etc. for the initial operation of the LT Squirrel Cage Motors till handing over.

(iii) Special tools & tackles, if any required.

(iv) Recommended spare parts for two (2) years trouble free O&M.

(v) Painting of motor (including final painting before handing over to the Employer) as per Clause no. 5 of Vol. 2A.

(vi) All drawings/documents along with operation and maintenance manuals as per requirement mentioned elsewhere in the tender document.

(vii) Getting approval of GA Drawings, Data Sheet & Characteristic Curves related to the LT Squirrel Cage Induction Motors from BSP/MECON/EPI.

(viii) Supply of start-up spares, if any required is in bidder's scope.
3.0 TECHNICAL SPECIFICATION OF LT SQUIRREL CAGE INDUCTION MOTORS FOR CONVEYORS

All LT motors for conveyors will be S6 duty with EFF-1 and will have class F insulation with absolute temperature rise limited to class B. All motors shall be designed considering 50 degree ambient temperature. All motors are for conveyor application and indoor type. The power supply cables (LT) from the sub-station and the distribution cables to individual motors shall have 4/3.5 cores.

- AC squirrel cage induction motors of ratings up to 200 kW shall be fed at LT, 415V, 3 phase, 4 wire, 50 Hz with DOL.
- AC squirrel cage induction motors of ratings up to 200kW may be fed at LT, 415V, 3 phase 4 wire 50 Hz, with VFD where speed control is required.
- Soft starters with DOL bypass shall be provided for drives ratings ranging from 90 KW to 200 KW where full torque load starting and speed variation is not required.

Specification for LT Squirrel Cage Induction Motors

<table>
<thead>
<tr>
<th>S. No.</th>
<th>Parameters</th>
<th>Description</th>
</tr>
</thead>
<tbody>
<tr>
<td>1.0</td>
<td>Standard</td>
<td>IPSS 1-03-001 / IS 325 / IEC 34 &amp; IEC 72</td>
</tr>
<tr>
<td>2.0</td>
<td>Constructional Features</td>
<td></td>
</tr>
<tr>
<td>(i)</td>
<td>Frame size &amp; rating</td>
<td>As per IS 325</td>
</tr>
<tr>
<td>(ii)</td>
<td>Motor body</td>
<td>Grey iron casting as per IS:210-1978</td>
</tr>
<tr>
<td>(iii)</td>
<td>Motor Feet</td>
<td>Integrally cast with the stator</td>
</tr>
<tr>
<td>(iv)</td>
<td>Body Design</td>
<td>- Prevent breakage or other failures due to vibrations normally encountered in heavy industries.</td>
</tr>
<tr>
<td></td>
<td></td>
<td>- Motors shall be of weather proof construction.</td>
</tr>
<tr>
<td></td>
<td></td>
<td>- Designed to operate in the humid air stream.</td>
</tr>
<tr>
<td></td>
<td></td>
<td>- Drain plugs to be provided.</td>
</tr>
<tr>
<td>(v)</td>
<td>Protection for Motor &amp; Bearing</td>
<td>IP - 55 (with canopy for motor if installed outdoor)</td>
</tr>
<tr>
<td>(vi)</td>
<td>Shaft ends &amp; Extension</td>
<td>Cylindrical as per requirement Proper drilling and tapping shall be provided for mounting of tachos for speed feedback (if required) Crane motor in 225 and above frame sizes shall have tapered shaft (1:10) (New point)</td>
</tr>
</tbody>
</table>
| (vii) | Bearings | - For ratings above 5 kW the DE end shall be provided with roller bearing and NDE end shall be provided with ball bearing.  
- Bearings for motors shall be of C3 clearance.  
- Bearings shall be suitable for running of motor in either direction. |
| (viii) | Hazardous Area safety design | As per requirement |
| (ix) | Canopy | To be provided for all outdoor motors. |
| (x) | Greasing point | At DE & NDE sides. |
| (xi) | Paint shade | Light grey shade 631 as per IS:5 or RAL 7030 (grey). |
| (xii) | Direction of Rotation | For crane and mill duty motors: reversible For general purpose continuous duty motor: Bidirectional (New point) |
| **3.0** Terminal box | | |
| (i) | Location | Location on top preferably |
| (ii) | Suitability | - 4 Core Aluminium Cable  
- Extension shall be done to receive the aluminium cables to avoid cramping of the cables in the terminal box |
| (iii) | Rotation | 4 X 90 deg. |
| (iv) | Earthing stud | Inside Terminal Block |
| **4.0** Cooling | | |
| | | - TEFC  
- Effective irrespective of direction of rotation |
| **5.0** Quality of operation | | |
| (i) | Vibration intensity | Shall be limited as per IS 12075-1986. |
| (ii) | Noise level | As per IS: 12065-1987 |
| (iii) | Balancing | Motors shall be dynamically balanced with full key on the shaft- end and fan |
| **6.0** Electrical design | | |
| (i) | Power Supply | - 415 V +10 & - 15%  
- 50 Hz +/- 6%  
- 3-phase, 4-wire AC  
- 50 kA for 1 second, solidly earthed. |
<p>| (ii) | Starting | DOL |
| (iii) | Min Voltage for Start &amp; Run | 85 % of rated voltage at terminal |
| (iv) | Starting Torque | &gt;= 160 % Rated Torque |
| (v) | Breakdown or pullout torque | Minimum 275 % of the rated torque |
| (vi) | Starting current | &lt;= 600% Rated current |</p>
<table>
<thead>
<tr>
<th>(vii)</th>
<th>Duty</th>
<th>For conveyor application S6 and 6 starts/hr For continuous duty- efficiency class EFF-1.</th>
</tr>
</thead>
<tbody>
<tr>
<td>(viii)</td>
<td>Starts/Hour permissible</td>
<td>3 equally spread or 2 in quick succession from cold or one hot start, under rated load condition.</td>
</tr>
<tr>
<td>(ix)</td>
<td>Max speed permissible</td>
<td>120% over speed for 2 minutes</td>
</tr>
<tr>
<td>(x)</td>
<td>Overload capacity</td>
<td>Capable of withstanding 60% Overload for 15 sec.</td>
</tr>
<tr>
<td>(xi)</td>
<td>Efficiency</td>
<td>All continuous duty motor (S1-100%) shall be of high efficiency confirming to eff2 class as per IEEMA-19- 2000</td>
</tr>
<tr>
<td>(xii)</td>
<td>Derating</td>
<td>Motor designed at 50 deg. C shall be derated suitably for mentioned ambient temperature.</td>
</tr>
<tr>
<td>(xiii)</td>
<td>Motor connections</td>
<td>Motor with frame size 90 shall be connected in star and of frame sizes more than 90 shall be connected in delta. For delta connected motors 6 leads shall be brought out.</td>
</tr>
<tr>
<td>(xiv)</td>
<td>Insulation</td>
<td>Class F</td>
</tr>
<tr>
<td>(xv)</td>
<td>Minimum Permissible temperature rise</td>
<td>Limited to class 'B' (120 deg absolute)</td>
</tr>
<tr>
<td>(xvi)</td>
<td>Torque Type</td>
<td>Normal / High / High slip type / Stall Torque type (as required for the specific application)</td>
</tr>
<tr>
<td>(xvii)</td>
<td>Space Heater</td>
<td>Outdoor motors above 45 kW Indoor Motor above 110 kW</td>
</tr>
<tr>
<td>(xviii)</td>
<td>No. of Poles</td>
<td>4 pole (unless specific drive requirement or economics call for other poles).</td>
</tr>
<tr>
<td>(xix)</td>
<td>Testing</td>
<td>As per approved QAP during engineering stage.</td>
</tr>
<tr>
<td>(xx)</td>
<td>Mounting</td>
<td>Normally horizontally foot mounting. Other type of mounting as per specific requirement.</td>
</tr>
</tbody>
</table>

- **Earthing for LT system where the voltage does not exceed 650V normally**

  16 Sq. mm Stranded wire:
  - Motors and starters above 3.7 kW and upto and including 15 kW.

  25 x 3 mm GI flat:
  - Motors and starters above 15 kW, and upto and including 45 kW

  50 x 6 mm GI flat:
  - Motors and starters over 45 kW and HT motors
Testing

Test of all equipment shall be conducted as per latest ISS/IPSS applicable. Tests shall also confirm to International Standards IEC/VDE/DIN/BS (in case corresponding test are not mentioned in ISS/IPSS).

All routine test shall be carried out at manufacturer’s works in the presence of purchaser or his representative.

The tenderer shall submit type test certificates for similar equipment supplied by him elsewhere. In case type test certificates for similar equipment are not available, the same shall be conducted in the presence of purchaser or his representative if purchaser so desires, without any financial implications to the purchaser.

All the equipment shall be tested at site to know its condition and to prove suitability for required performance. The site tests and acceptance tests to be performed by Contractor are detailed below.

The Contractor shall be responsible for satisfactory working of the complete system in an integrated manner and its guaranteed performance.

Type & Routine

A. Routine Tests

The following are the routine tests carried out on each and every motor:

1. Measurement of resistance.
2. Insulation resistance test.
3. Motors are tested at 1/3 times the rated voltage for checking the ability of the motor to run up to full speed, when switched in either direction.
4. No load test.
5. High voltage test.

B. Type Tests

1. Measurement of rotor resistance.
2. No load test
3. Locked rotor test
4. Full load reading of voltage, current, power input and slip.
5. Temperature rise test.
7. Insulation resistance test.
8. High voltage test.
9. Polarisation index test (for HT motors)

**LIST OF MOTORS REQUIRED**

<table>
<thead>
<tr>
<th>S. No.</th>
<th>Conveyor No.</th>
<th>Qty.</th>
<th>KW</th>
<th>No. of Poles</th>
<th>Frame Size</th>
<th>Minimum size of power cable termination (sq. mm)</th>
</tr>
</thead>
<tbody>
<tr>
<td>1</td>
<td>C104 (Modification)</td>
<td>1</td>
<td>15</td>
<td>4 Pole</td>
<td>160 LA</td>
<td>4 X 25</td>
</tr>
<tr>
<td>2</td>
<td>RC-106</td>
<td>1</td>
<td>11</td>
<td>4 Pole</td>
<td>160 M</td>
<td>4 X 25</td>
</tr>
<tr>
<td>3</td>
<td>RC-CK2</td>
<td>1</td>
<td>11</td>
<td>4 Pole</td>
<td>160 M</td>
<td>4 X 16</td>
</tr>
<tr>
<td>4</td>
<td>C107B</td>
<td>1</td>
<td>18.5</td>
<td>4 Pole</td>
<td>160LA</td>
<td>4 X 35</td>
</tr>
<tr>
<td>5</td>
<td>C110A</td>
<td>1</td>
<td>9.3</td>
<td>4 Pole</td>
<td>132M</td>
<td>4 X 10</td>
</tr>
<tr>
<td>6</td>
<td>C111A</td>
<td>1</td>
<td>15</td>
<td>4 Pole</td>
<td>160L</td>
<td>4 X 16</td>
</tr>
<tr>
<td>7</td>
<td>C113A</td>
<td>1</td>
<td>11</td>
<td>4 Pole</td>
<td>160M</td>
<td>4 X 10</td>
</tr>
<tr>
<td>8</td>
<td>C112A</td>
<td>1</td>
<td>11</td>
<td>4 Pole</td>
<td>160M</td>
<td>4 X 10</td>
</tr>
<tr>
<td>9</td>
<td>L111A</td>
<td>1</td>
<td>30</td>
<td>4 Pole</td>
<td>200L</td>
<td>3.5 X 50</td>
</tr>
<tr>
<td>10</td>
<td>L118</td>
<td>1</td>
<td>18.5</td>
<td>4 Pole</td>
<td>160M</td>
<td>3.5 X 70</td>
</tr>
<tr>
<td>11</td>
<td>L106</td>
<td>1</td>
<td>30</td>
<td>4 Pole</td>
<td>200L</td>
<td>3.5 X 120</td>
</tr>
<tr>
<td>12</td>
<td>Y7-13</td>
<td>2</td>
<td>90</td>
<td>4 Pole</td>
<td>280M</td>
<td>2R (3.5 X 185)</td>
</tr>
<tr>
<td><strong>TOTAL</strong></td>
<td></td>
<td></td>
<td>13</td>
<td></td>
<td></td>
<td></td>
</tr>
</tbody>
</table>
4.0 SPARES

1. Commissioning Spares and Insurance Spares

Supply of commissioning spares and insurance spares as required shall be in scope of supply of the Bidder alongwith the equipment. The list of commissioning spares and the insurance spares as per the format as given in SBD shall be furnished alongwith the tender. It shall cover requirements of erection, cold tests, startup and initial operation of the plant till integrated testing & successful commissioning and commencement of commercial production up to a period of six months. Any leftover commissioning spares shall be the property of the Purchaser. Any commissioning spares required over and above the list given by the Bidder shall have to be provided by the Bidder free of cost up to the successful commissioning & commencement of commercial production of the plant and equipment. The Bidder shall supply adequate insurance spares to ensure smooth operation and maintenance of the plant.

2. Consumables

The Bidder shall supply all consumables such as initial fill of lubricants, oils, grease, chemicals, refractories, resins etc. as required to complete the plant till commissioning and shall have a shelf life of minimum one year. The scope of consumables shall include electrodes, shims, packings, bolts, nuts, gaskets, rivets, washers etc. The Bidder shall fulfill the requirement given in SBD.

The Bidder shall also furnish Indian equivalent of oils, lubricants, refractories and other consumables along with necessary specifications, drawings, catalogues etc. to enable the Purchaser to procure them from indigenous sources.

The Bidder shall indicate the annual requirement of all such consumables.

3. Operating, Maintenance and Two Years’ Spares:

a) The Bidder shall ensure the interchangeability of the parts wherever possible. The Bidder shall furnish an itemized list of interchangeable spares as given in SBD.

b) The list of spares as necessary and recommended by the respective manufacturer for two years’ of reliable and trouble free operation and maintenance of all equipment under this package shall be in the scope of the Bidder. The same shall be quoted separately. In the event of order the successful Bidder shall furnish complete specification of the same.

c) Spares list giving complete list of the replaceable parts, fully illustrated shall be supplied. The list shall include the following information.

- Item designation
• Reference drawings
• Quantity installed
• Quantity recommended for two years’ normal operation including the insurance spares
• Weight of each spare part
• Supplier or sub-supplier’s catalogue number
• Recommended minimum stock
• Expected replacement time
• Installation instruction in detail shall be supplied both for original installation and future, for replacement of major electrical equipment, circuit wiring diagram shall be provided.

4. Special Erection/Maintenance Tools and Tackles:

a) The Bidder shall supply a complete and unused set of all the special tools and tackles including required number of tool boxes as required for erection, maintenance, overhaul or complete replacement of the equipment and components required for the plant. The Bidder shall submit a list of such special erection and maintenance tools and tackles.

b) All the tools shall be supplied in separate containers clearly marked with the name of the equipment for which they are intended.

c) The Successful Bidder shall indicate list of construction machineries, handling equipment and other facilities including tower crane or equivalent for erection at high elevation required for the execution of work based on their previous experience, considering site conditions and other considerations of work and furnish resource deployment plan. The successful Bidder shall mobilize these equipment at site for the execution of work and this is an important requirement of the project. The availability of required facilities shall be ensured for completeness of the project in time.

d) For any fabrication/control assembly (necessary for erection) work to be done in the plant premises the plan shall be indicated by the Bidder. The necessary equipment such as plate bending machines, special purpose welding machines, fixtures, tools & tackles and other equipment required for fabrication shall be arranged by the successful Bidder.

e) The successful Bidder shall carry out the testing of welded joints by radiographic and ultrasonic methods. They must have only qualified/certified welders with them for completing all the welding jobs.

f) All the measuring instruments shall be calibrated having reference to NPL (National Physics Laboratory).

g) All tools and tackles, apparatus, special instruments required for erection, testing, commissioning and establishment of the Performance Guarantee Test,
measurements required for establishing the pollution control norms and such other instruments, as required, shall be arranged by the successful Bidder. After commissioning, the successful Bidder shall handover all the special tools & tackles to the Purchaser as per the requirement given in SBD.

h) The successful Bidder shall supply all required consumables, initial fill, oil, lubricants, construction and erection materials including but not limited to shims, packing plates, joining compounds, kerosene, solvents, sealing compounds, tapes, connectors, brazing and soldering materials, welding and brazing gases and rods, electrodes and wires, erection bolts, nuts, rivets, piano wire, packing sheet and packing compounds, temporary supports, spacer templates, jute and cotton waste cloth, sand and emery paper etc. for the commissioning of the plant.

i) For load testing of handling equipment, loads shall have to be arranged by the successful Bidder. Electrical/ operation tests, as per standard practice, shall also be arranged and completed by them.

j) All materials, equipment, tools, tackles etc. brought at site by the successful Bidder within the plant area shall not be removed without the written permission of the Purchaser. Similarly, all enabling works built/erected and/or acquired by them within the plant premises shall not be dismantled and removed without the written permission of the Purchaser.

5. Information/Data on Spares and Consumables

The list of Spares & consumables shall be furnished by the successful Bidder as required in SBD. However, the successful Bidder shall furnish various information regarding spares, consumables, tools & tackles etc.
FORMAT FOR MOTOR DATA SHEET
5.0 MOTOR DATA SHEET (To be submitted by the vendor for BSP/MECON approval after award of tender)

1. PROJECT : 
2. MAKE : 
3. DRIVEN EQUIPMENT : 
4. MOTOR TAG NO. : 
5. QUANTITY : 
6. VOLTAGE WITH VARIATION : 
7. NO. OF PHASES/CONNECTION/NO OF TERMINALS : 
8. FREQUENCY WITH VARIATION : 
9. FAULT LEVEL (MVA) & DURATION : 
10. MOTOR TYPE AND DUTY : 
11. kW RATING/POLE : 
   - AT 40 DEG. C. : 
   - AT SPECIFIED AMBIENT TEMP. : 
   - WITH DERATING. : 
   - BHP/BKW OF DRIVEN EQPT. : AT RATED LOAD
12. FRAME SIZE/MOUNTING : 
13. INSULATION CLASS WITH TEMP RISE: 
14. ENCLOSURE TYPE : 
15. FULL LOAD SPEED : 
16. FULL LOAD TORQUE (FLT) : 
17. STARTING TORQUE AS % OF FLT : 
18. PULLOUT TORQUE AS % OF FLT : 
19. FULL LOAD CURRENT (FLC) : 
20. STARTING CURRENT AS % OF FLC : 
21. STARTING TIME ON RATED LOAD AT : 
   - RATED VOLTAGE : 
   - 85 % OF RATED VOLTAGE : 
22. LOCKED ROTOR WITHSTAND TIME
   - COLD : 
   - HOT : 
23. ROTATION VIEWED FROM DRIVING END 
24. GD SQUARE OF MOTOR :
25. GD SQUARE OF DRIVEN EQUIPMENT : 
26. WEIGHT OF MOTOR : 
27. POWER FACTOR AT
   • 50 % LOAD : 
   • 75 % LOAD : 
   • 100 % LOAD : 
28. EFFICIENCY AT
   • 50 % LOAD : 
   • 75 % LOAD : 
   • 100 % LOAD : 
29. SPACE HEATER WATTS/VOLTS : 
30. TERMINAL BOX TYPE &
    NO. OF TERMINALS : 
31. NO. OF STARTS PER HOUR : 
32. NOISE LEVEL AT A DISTANCE OF 1M FROM THE MOTOR : 
33. THERMAL WITHSTAND TIME : 
34. COOLING : 
35. APPLICABLE STANDARD : 
36. LOCATION : 
37. HAZARDOUS AREA CLASSIFICATION : 
38. BEARING DETAILS
   • TYPE OF DE/NDE : 
   • SIZE OF DE/NDE : 
   • MAKE : 
39. LOCATION OF TERMINAL BOX
    POSITION FROM DE SIDE : 
40. LUBRICATION TYPE : 
41. CABLE SIZE : 
42. PAINT SHADE : 
43. G.A., DIMENSIONS & MOUNTING : YES/NO
    DETAIL DRAWINGS ENCLOSED 
44. DETAILS DRAWINGS FOR T.B. : YES/NO 
45. PERFORMANCE CHARACTERISTICS : YES/NO
    CURVES VIZ. SPEED V/S CURRENT & SPEED V/S TORQUE ENCLOSED
04.10  ELECTRICAL POWER DISTRIBUTION, DRIVES, CONTROL & ILLUMINATION

04.10.01. General

This section covers major features of Power distribution System, Shop-Electrics, Drives, Control, Automation and Illumination System to be supplied by Contractor for the Coal Handling Plant (CHP) & Coke Sorting Plant (CSP), Augmentation in Flux - Fuel Preparation and Plant Return Fines Handling for SP III (FFP).

The Contractor will refer to General Technical Specification for Electrics (GS-03) for detailed specification of equipment/components. This Contract Specification (CS), General Technical Specification (GTS) including Preferred Makes for Equipment and supplies (GS-13) and other attached documents/Annexure E-01(Tools & Tackles), E-02(Commissioning Spares), E03, E-04, E-05 considered, as a whole will comprise the complete Contract Specification. These are complementary and anything laid down in one and not in other will be deemed as binding, as though laid down in the Contract specification as a whole. In case of conflict between the Contract specification and GTS, the Contract specification (CS) will prevail.

04.10.02. HT Power Supply System & Battery Limit

Power supply for the Coke Sorting Plant and Coal Handling Plant will be made available from the 11/6.6 kV switchboards proposed to be installed at HT substations (HTSS) near COB#11(HTSS-48), under a separate package by EMPLOYER (package no. 071).

Power supply for the Augmentation in Flux - Fuel Preparation And Plant Return Fines Handling for SP III of SP-3 Complex will be made available from the 11/6.6 kV HTSS for SP-III -HTSS-43 and HTSS-45 (beside HTSS-42) Complex under a separate package by EMPLOYER (package no. 071).

Refer typical power distribution drawing no.MEC/S/9101/11/E1/06/00/00/064.01/R1 for HTSS

The scope of work of the Contractor will commence from the outgoing terminals of 11/6.6 kV switchboard located at HTSS-48, HTSS-45 and HTSS-43 Complex for the respective facilities.
This 11/6.6 kV Switchboards at HTSS will be used to supply power to all LT substations (LTSS) and all 6.6 KV HT Motors under the scope of this package. Supply, laying and termination (at both ends) of all HT & Control Cables from HT switchboard to LTSS & HT motors will be in the scope of Contractor. Power to all the HT motors will be supplied from the 6.6kV HT Switchboards.

Adequate number of LT Substations (LTSS), (at suitable locations to be decided by the Contractor) each comprising of LT switchboard along with two transformers will be included by the Contractor in his scope of work. The transformer rating will be worked out on the basis of guidelines given in General Technical Specification. However, the rating of transformers will be 2000/ 1000 kVA depending upon the load. The interconnection between transformer secondary and LT switchboard will be through bus ducts.

The Contractor will indicate the numbers of 11KV and 6.6 kV feeders required by them from HTSS during Basic Engineering to provide HT feeders by Employer. The Contractor will indicate the details of connected load (KW) & Maximum Demand in 15 min. duration for each feeder and also the overall expected maximum demand in 15 min duration for the entire plant under normal operating conditions.

The following are to be considered in addition to the equipment specification spelt out in GTS.

a) The vector group for all distribution transformers (LT S/S) will be of Dyn11 only to take care of circulation of harmonic currents. However, care should be taken not to envisage mixing of supply with the existing LT power sources of 2.5 MT area as the existing distribution transformers are of Yy0 vector group.

b) Separate analogue voltmeters for line voltage & bus voltage and ammeter in each of the three phases will be provided.

c) All out going ACBs will be 800A, 1000A or 1600 A as per requirement with protection settings selectable at site.
d) Check-synchronising relay will be provided wherever sectionalizing is envisaged between two different sources of power supplies.

e) Care should be taken to avoid location of LT Substations under Conveyor galleries/ dust prone areas.

f) LT Bus-duct insulators will be of porcelain.

g) The CT mounting arrangement inside the cable chambers of all feeders will be such that CTs and secondary connections will be easily accessible for maintenance, replacement, etc.

Each of the LT substations will have the following facilities:

a) The substation design will be dust proof and all entry points will be provided with double door arrangements.

b) Sufficient quantity of fire extinguishers at various locations will be provided as part of safety equipment inside sub-station.

c) Air cooling facility will be provided in all LT substations with air washing.

d) Lighting circuits of different rows will be controlled by different MCBs for better energy saving.

e) Breaker handling facilities will be provided.

f) Tools & tackles along with store room facilities will be provided.

g) Two nos of 4 legged wooden stools of height 1m and 4m each will be provided.

h) Chain pulley block or telpher arrangement will be provided.

04.10.03. **Scope of Work**

The scope of work of Contractor will cover design, basic and detailed engineering, submission of drawings for approval, manufacture, testing, inspection by EMPLOYER/Consultant, packing, loading, forwarding, delivery at Plant site, loading/unloading, storage, handling of material/equipment for erection, erection, no-load and load testing, commissioning, PG test, PAT/FAT and liquidating the defects and handing overall electrics related to Power Distribution, drives & control, illumination for complete & satisfactory operation of Coal Handling Plant(CHP) & Coke Sorting Plant(CSP), Augmentation in Flux - Fuel Preparation and Plant Return Fines Handling for SP III (FFP) on Turnkey basis.
Any item or equipment not specifically mentioned but essential for proper installation, operation, maintenance and safety of plant, equipment and personnel will be included by the Contractor in his scope of work.

The scope of work for this package will include but not limited to the following:

I) **Power Distribution Equipment**

1. Adequate numbers of Double ended 11/0.433 kV or 6.6/0.433 kV LT substations (LTSS).

2. Each double ended substation will comprise of 11/0.433 kV or 6.6/0.433 kV Distribution transformers, 415 V PCC, 415 V Bus-duct, ACDB, MLDB, LDB, HT/ LT power & control cables and other necessary items as required for completion and successful operation of the power distribution network, in an integrated manner.

3. Vacuum circuit breaker (VCB) without protections in the transformer room if transformer is fed from remote HT switchboard for tripping of upstream breakers.

   - Push Button stations with trip PBs (press to lock and turn to release) in the transformer room if transformer is fed from HT switchboard located in the same building for tripping of upstream breakers.

4. Power and control cables, Cable termination kits, laying and termination (at both ends) of all associated power and control cables from the EMPLOYER’s 11/6.6 kV switchboard. Only 11kV (UE) grade cable will be used for 6.6kV (UE) applications.

5. AC distribution boards (PDB) - Single front, non draw-out type, sheet steel enclosed, modular construction with IP54 enclosure, having two incomer with a bus coupler will be provided for auxiliary equipment of LTSS.

6. Contractor to provide 2 feeders of 400A each in the CSP LTSS for EMPLOYER’s use.

**Construction Power Supply:**

The facilities for distribution of construction power supply will be in the
scope of the Contractor.

For construction power supply, one no. outgoing feeder of 415V AC, 3ph, 50 Hz will be made available at the nearest construction power substation by the EMPLOYER for each Coal Handling Plant, Coke Sorting Plant and additional Flux & Fuel crushing & Fines handling system respectively.

Supply, erection, testing and termination at both ends of incoming power cable to Contractor’s construction power distribution board, further distribution and regular maintenance of the construction power supply network will be under the scope of Contractor.

II) DRIVES, CONTROLS AND ILLUMINATION SYSTEM

1. All HT and LT AC/DC motors, actuators, brakes etc. as per technological and process requirement.
   - HT motor winding and bearings, temperature sensors, vibration sensors will be hooked up with PLC for monitoring.
   - For HT motor, surge suppressor to be installed near the motor.
   - Generally Squirrel Cage Induction Motor with DOL starter / VFD / Soft Starter will be provided.
   - Suitable Rotor contactor panels and SS-grid Resistance Boxes will be provided for starting and speed control of slip ring motors wherever required as per Technological requirement.
   - All HT conveyor motors will be S1 duty.
   - All LT motors for conveyors will be S6 duty and will have class F insulation with temperature rise limited to class B.
   - Inverter duty motors (used for VFD application) will have class H insulation with temperature rise limited to class F.

2. Indoor 415 V LT MCC and Control panel with CT, PT, metering and Protection etc. as required.
   - Motor Control Centres for Coal Handling Plant and Coke Sorting Plant area will be Intelligent, draw out type with two incomers and bus coupler for control of drives of rating up to 90kW, of various technological units having communication with Plant Automation System.
   - Motor Control Centres for Augmentation in Flux - Fuel Preparation and Plant Return Fines Handling for SP III will be Conventional,
drawout type with two incomers and bus coupler for control of drives of rating up to 90kW, of various technological units.

- For control of drives of rating from 110kW to 200kW of various technological units, Intelligent type Motor control panels (MCPs) for CHP, CSP and FFP area having communication with Plant Automation System.

- Control panel for Tripper car, crane, hoist, small machines and Auxiliaries will be conventional type, non draw-out control panel. All control panels on the mobile machines will be mounted on anti vibration pad.

- Electronic over load relay for motors upto 90kW and Motor Protection Relays for motors above 90 kW will be used in conventional type (non-intelligent) MCC / Control panel. The electronic overload relay will be of Manual Reset type.

- Local/Remote selector switch will be mounted on MCC & Control Panel.

- Motor feeders up to 45 kW rating will have MPCB and MCCB beyond 45 KW rating.

- Current monitoring for all drives of rating above 30kW

- Conveyors feeding to Augmentation in Flux - Fuel Preparation and Plant Return Fines Handling for SP III (FFP) C7-3.5KW, C1-30KW & C2-45KW will be fed from new MCC under the scope of package. Contractor will consider Power cable for feeding the same. These Conveyors will be connected and controlled by new PLC envisaged in this package of FFP. Suitable control cable and other accessories will be considered.

3. VVVF converters:

- VVVF converters for 415 V motor drives having requirement of speed control where process requirement calls for variable speed application. All drives will have communication capability with Plant Automation System.

- VVVF Converter having communication capability as above at medium voltage (like 690 V) complete with 3 winding Converter transformer (for 12 pulse configuration) & incoming ACBs for higher rated motors.

- VFD will have following features:
  - Minimum rating of AC drives and reactors will be 150% of the full load current of the motor.
  - Automatic disconnection of individual Motor in case of failure of AC drive.
4. Soft Starter:
   - All HT Motors for conveyor drives will be provided with Flux Compensated Magnetic Amplifier (FCMA) Soft starter for low starting current. FCMA soft starter will have suitable By-pass contactors and controls to ensure running of the motor at full speed. FCMA soft starter will be indoor duty, rugged in construction, user friendly and maintenance free.
   - FCMA Soft starter for HT conveyor motors will be connected to motor at neutral end with suitable enclosure to prevent the dust entry.
   - Soft starter will be provided for LT motors of rating more than 75kW.

5. Dual parallel redundant UPS system consisting of SMF battery bank for 30 minute back up incase of power failure. Battery charger, UPS Power distribution boards & sub-distribution boards for distribution of UPS power supply to control & Automation equipments, Instrumentation system equipment, FDA system, Weighing system & any other equipment as per requirements.

6. Local control stations housing push buttons, indication lamps etc. for all drive. LCS for HT motor will have Ammeter also. All Local control stations will have double doors. LCS for conveyors will have belt sway switch bypass. Local/Remote selector switch will be mounted on MCC & Control Panel and not on LCS.

7. Power distribution boards (PDB) with two incomers and one bus coupler for repair network like welding sockets, maintenance cranes and hoists. All PDBs to be mounted in Technological/Auxiliary/Service buildings (Other than Electrical room) will have double doors. Enclosure Class will be IP54.

8. Main Lighting Distribution Boards (MLDB) with two incomers and one bus coupler for Power supply to various Lighting distribution Boards (LDB). Enclosure Class of MLDB & LDB will be IP54. Adequate nos. of LDBs and Sub Lighting distribution boards for providing power to light fittings.

9. Emergency lighting distribution boards (ELDBs) with two incomers and
one bus coupler for Power supply to various Emergency Sub Lighting distribution Boards (ESLDBs) and feeding arrangement will be as per GTS.

Adequate nos. of Emergency Sub Lighting Distribution Boards (ESLDBs) for providing power to emergency light as given below:

- 20% Emergency lighting in all Junction houses, Process / technological buildings, pump houses, compressor houses, conveyor tunnels, underground premises, LTSS, Despatcher / Control rooms, staircases, entry / exit of building, office rooms, attendant / operators rooms, shift in charge rooms, canteen / rest rooms etc.
- 10% Emergency lighting in conveyor galleries.

10. Exit light from UPS distribution board for the following areas:
   - LTSSs / Electrical premises.
   - Dispatcher / Control rooms.

11. Portable Emergency lights will also be provided in strategic areas like LTSSs, Electrical premises, control rooms, staircases, entrance of cable tunnels / basements, escape routes, attendant / operators room in the technological buildings etc.

12. DCEM Brakes with economizing resistance will be used for Conveyors and brake panels will be housed in MCC room.
    A Brake panel will not feed power to more than 2 nos. of brakes.

13. Surge protection device will be provided at the incoming side of MCCs, VFDs, Soft starters, PLCs/Remote I/O stations etc. to protect the system/equipment as required.

14. All field devices, valves, safety switches like Pull chord switches and belt sway switches, zero speed switch, chute jamming switches and Proximity switches, Warning hooters, level sensors, relays, limit switches, isolators, speed sensors etc. as necessary for the process and control of the material handling equipment / system and its all associated / auxiliary equipment / systems.
   - Addressable type PCS, Addressable type BSS, ZSS and Belt rupture protection switches will be provided for all new and existing conveyors being upgraded.
   - Proximity type Limit switches will be used for shuttle conveyors, tripper car etc.
   - Sensing distance of proximity in the Zero Speed Switch will be 60 mm.
• RF admittance type chute clogging switches flush with chute body will be provided.
• Infrared type Belt rupture protection switches will be provided in all conveyors. The minimum set of belt rupture switches will be provided as given below:
  ▪ 1 set for conveyors of length up to 50m.
  ▪ 2 sets for conveyors of length above 50m and below 100m.
  ▪ 3 sets for conveyors of length above 100m.
• Chute Jamming switches in all chute including chute in Tripper Car.

15. All HT/LT Power, control, signal, communication cables (fiber optic / electrical), special cables, rubber insulated flexible cables, illumination cables etc. as required.
• All HT and LT Power cables will be XLPE insulated.
• All HT Power cables will be 11kV UE grade and FRLS sheathed.
• LT Control cables will be PVC insulated.
• Minimum size of Control cables will be 2.5 sq. mm.
• Copper cable will be used for imported motors, crane and moving equipment.

16. 415V, 100A interlocked switch socket outlets for repair network, welding sockets at different floor, premises, buildings and other areas. Maximum 3 nos. Welding sockets will be connected to one feeder with 100Amp MCCB rating & minimum size of cable will be 3.5 x 70sqmm.

17. 240V, 15A and 24V, 5A receptacles from Lighting Distribution Board / Sub Lighting Distribution Board.

18. Load break isolators for maintenance crane, hoists, tripper car etc. to be located near the equipment.

19. Power and control junction boxes will be made up of SS sheet with weatherproof enclosure for termination of field cables.

20. Power trolley line conductor (DSL) / Festoon Cable trolley system / Plastic Cable Carriage system including rails / angles, supporting brackets, insulator assembly, junction box etc. will be provided as follows:
• Festoon Cable trolley system for hoists etc.
• Plastic Cable Carriage system for power and control trailing cables for shuttle conveyors, EOT cranes etc.
21. Cable Reeling Drum with stall torque induction motor will be provided for Tripper Car. Tripper car will have interlocking of chute clogging switch with conveyor through wireless radio communication. Interlocking with the CRD control cable will be given as back-up.

22. Illumination of the plant covering new storage yard, outdoor area lighting, peripheral lighting, coal tower top, shuttle conveyor floor, Road in and around the proposed units, Sub-stations, MCC rooms, Control rooms, Ventilation rooms, conveyors, Junction houses, various technological / auxiliary buildings and other installations of the plant by providing Lighting Transformer, Main Lighting Distribution Board, Lighting Distribution Boards, Sub-lighting Distribution Boards, Feeder pillars, Light Fittings, Lighting towers, high mast, low voltage switch sockets, conduits, Ceiling fans, Exhaust Fans, all lighting cables etc.

New plant lighting system will comprise of the following categories of lighting system.
- Normal /240V AC lighting system.
- 24V AC maintenance lighting system.
- Emergency lighting system.

23. Illumination, AC, Ventilation, 240V, 5A/ 15A sockets, Exhaust fan for toilet etc. for office building etc.

24. Complete electrics including motors, control panel, LCS, Brakes with panel, field devices, cables etc. for Conveyors, Screens, Actuators, valves, gates, vibro feeders, belt feeders etc. as required.

25. Complete electrics including motors, control panel, LCS, Brakes with panel, field devices, cables etc. for Shuttle conveyors, Tripper cars, Cranes, Hoists etc.

26. Complete electrics and load cell for Weigh feeders, Weigh hoppers, Belt scales etc. as required.

27. Complete electrics required for Suspended magnets, In Line Magnetic Separators, Metal presence detectors etc.

28. Complete electrics, controls, instruments, level controllers, solenoid valves, Bag filters, Timer controls etc. for the Dust suppression system, Dust extraction system, Ventilation, Air Conditioning system as required.
29. Completes electrics including motors, control panel, LCS, level sensors, cables etc. for sump pumps, slurry and dewatering pumps will be provided in underground floor of technological building/ Junction houses, Tunnels, cellar etc. 415V, 100A Sockets will also be provided near sumps.

30. Completes electrics including motors, control panel, LCS, level sensors, cables etc. for all pump houses, fire fighting system etc.

31. Complete electrics for Bin vibrators with rectifier panels and Air Blaster with solenoids, control panels, cables etc. for Bunkers as required.

32. Complete electrics for sampling systems covering motors, control panels, cables LCS etc.

33. Complete electrics for all Crushers including the followings:
   - Motors for main and auxiliary drives with necessary accessories and brakes as required.
   - Rotor contactor panels, Resistance boxes for Slip ring motors / VFD or DOL or Soft starter for Squirrel Cage motors as required.
   - Control Panel, Local control stations, field devices, safety devices, Limit switches, speed relays, solenoids, Power & Control Junction Boxes etc. as required.
   - Power and control panel for roll grinding attachment including drive motors for roll crusher.
   - Control panel for hydraulic and lubrication system including drive motors as required.
   - All power, control and special / instrument cables etc.
   - Earthing.
   - Hammer crusher will have local control station in which necessary Push buttons, Ammeter, Temperature Monitoring facility, indication lamp, hooter etc. will be provided to operate locally as well as from control desk.
   - Hammer crusher will be operated from Local Control Post. Apart from LCS, Local Control Post will be provided which will be kept in same crusher building. AC for Local Control Post will be provided. Extensive monitoring of HT drive will be done from Local Control Post and the information will be sent to Dispatcher for monitoring.

34. All LCS for outdoor application will be made of SS sheet. All control Push Button will be covered with Silicon Rubber Boot to prevent dust
35. Scope of work and Battery limit for Electrics and Automation for upgradation, modification, integration of existing drives / mechanism is defined in the Clause No. 04.10.11.

36. Automation system:
   a) PLC based Automation system of proposed Coal Handling Plant Pkg-064, will be interfaced with Automation system of Coal Transportation Plant (Pkg-062) being arranged by the EMPLOYER through a separate package (as indicated in Automation Configuration Drawing enclosed) so that entire coal transportation from silos to all coal towers can be operated in an integrated way from a common despatcher / control room D2 (under EMPLOYER’s scope). The PLC based Level-1 automation system of CHP will be provided as mentioned in the automation chapter.
   b) PLC based Level-1 automation system of proposed Coke Sorting Plant will be provided as mentioned in the automation chapter for running the new Coke Sorting Plant from a new control room / despatcher under the scope of Contract.
   c) PLC based Level-1 automation system of Augmentation in Flux - Fuel Preparation and Plant Return Fines Handling for SP III which will be connected to existing PLC through suitable gateway. The new PLC & HMIs will be housed in existing Control Room 1(CR-1). The existing HMIs will suitably be upgraded to match the new HMIs for operation of the entire existing and new FFCS plant.

37. Contractor to provide following feeders for EMPLOYER’s use in Electrical Premises near Coke Dedusting unit of Coke Sorting Plant:
   - 2 no. feeders of 100A each in MLDB/LDB.
   - 2 nos. of power supply feeder of 100A each in PDB.

38. CCTV camera with cleaning facility will be provided in the following tentative locations with monitors at Despatcher / Control room for extensive monitoring of given below areas:
   a) Coke Sorting Plant.
      - 2 Nos. for Coke storage area.
      - 2 Nos. at Coke Screening Station.
      - 2 Nos. at Coke Crushing Station
   b) Coal Handling Plant
      - 2 nos. for new silos
• 2 nos. at New Coal Tower no.-7
Final location will be decided during detailed engineering.

39. Electrical equipment will be supplied as per the Make list given in GTS (GS-13). However, in case of non-availability or delay in delivery, the Contractor will take prior approval of BSP/MECON for additional make before ordering. Make of Plastic Cable Carrier system will be IGUS / Kable Schlepp.

III) Control Rooms, Electrical Premises, Ventilation, Air-Conditioning & FDA System

1. All civil construction work for cable basement/cellar, cable tunnel and concrete cable trenches, MCC Rooms, Despatchers/Control rooms, Electrical premises etc. including their associated utility areas like Ventilation rooms, Stairs, Toilet etc.

2. Control for the proposed Coal Handling Plant will be from Despatcher (D2) building being arranged by EMPLOYER under separate package (62). The Contractor will furnish space requirement and assignment to the EMPLOYER for making the provision in the Despatcher-D2.

3. Control of Augmentation in Flux - Fuel Preparation and Plant Return Fines Handling for SP III will be done from existing Control Room 1(CR-1). Necessary modification, if required for laying of cables and mounting equipment in the existing control room, the same will be provided by the Contacto.

4. Control of Coke Sorting Plant will be done from a new control room/ despatcher under the scope of Contract.

5. Cable Tunnels / Structures for overhead cable bridge as required.

6. Intelligent, microprocessor based, addressable type automatic fire detection and alarm system for all MCC rooms, Electrical Premises, Cable cellar, Despatcher cum Control room using smoke detectors, heat detectors with cross zoning.

7. Air conditioning system for Control rooms cum Despatchers (housing Operator control/HMIs, Servers, Engg. stations, Instrument panels, UPS etc).
8. Air conditioning system at (35 deg C max.) for premises housing Intelligent MCCs, MCPs & VVVF panel rooms and other local control rooms complete with instruments, electrics, controls etc.

9. Ventilation system for substation building, Cable tunnels, Cable basement / cellar consisting of suitable capacity fan, Pumps, GI ducting etc.

10. Exhaust ventilation system for toilets, storerooms, Battery rooms etc.

11. Excavation, back filling, and leveling of cable trenches within battery limits.

12. Cable cellar for all Electrical premises/ LTSS/ MCC room etc.

13. MCC room and LTSS can be combined building with a separation wall and with a door for interconnection.

14. Cable supporting structures in the Electrical Premises, Despatchers / control rooms, cable cellars, cable tunnel, cable channel or overhead cable bridge for interplant cabling.

15. The tentative location of LTSS: **CHP –LTSS opposite 5 silos, CSP- LTSS near JH-11 and Coke Screening station and FFP-LTSS near JH-117 and Coke breeze storage yard.** If the nos. of LTSSs increases during Basic Engineering to suit the technological requirement in line with GTS, the same will be proposed by Contractor during Basic Engineering.

**IV) Earthing and Lightning Protection**

1. Measurement of soil resistivity test at site for designing earthing system.

2. Lightning protection system for entire plant including Air termination, separate dedicated earthing stations, conductors, testing links, interconnections and accessories as per IS.

3. Supply and installation of complete earthing system including earth pits, earth grid with GI strips for the substations, neutral earthing of transformers, earthing of all electrical equipments in electrical premises, Junction houses, process / technological building etc.
4. Special earthing system (including earth pits, earth grid with GI strips, Copper Cables as required) for earthing of PLC, RIO panels, VFD, other Electronics equipment & automation system as per their manufacturer's recommendation. It will be distinct and separate from the power and lightning equipment earthing system.

V) Erection accessories, spares, safety items, documentation & other miscellaneous items

1. Supply of all erection accessories and materials, all steel members (angle, channel, plate, steel sheet, etc.) for installation of electrical equipment, GI pipes, GI conduits, bends, clamps, nut, bolts, ladder and perforated type cable trays, tray installation materials & accessories, cable supporting structures, heat protection materials, flexible metallic hoses, sealing materials for openings/conduits, double compression cable glands, cable lugs, cable tags, cable fasteners, insulating tapes, ferrules, RCC slabs, sand, bricks for under ground cable laying, GI pipes for protection of cables at road crossings and other places, cable markers, cable jointing & termination kits and materials, earthing strips of different sizes, junction boxes, pull boxes, heat resistance paints and all consumable materials for complete laying & termination of cables, erection of electrical equipment and earthing system etc.

2. Arranging construction power supply including PDB, power (both incoming and outgoing) and control cables, cable trays, cable laying etc.

3. Submission of basic and detailed engineering drawings, design calculations etc.

4. Supply of As-built drawings, operation and maintenance manuals. CD in duplicate and reproducible of all As built drawings.

5. Supply of all commissioning spares as required till the plant is commissioned and handed over to BSP. List of minimum commissioning spares will be supplied as per attached Annexure E-02.

6. List of two years Maintenance / operational spares will be finalized during detailed engineering stage.
7. Supply of Special tools & tackles, measuring instruments etc. as per Annexure - E-01.

8. Canopy of all outdoor electrical equipment, if any.

9. First fill of all consumables, printers, papers, cartridges, floppy, CDs etc.

10. Safety items like hand gloves, shock treatment charts, discharge rods, rubber mats (of required voltage classes) in front and rear of all panels, danger/caution boards, fire extinguishers, fire sand buckets, nicely framed As built Single Line Diagram of LTPCCs, MCCs, PDBs, MLDBs, LDBs, SLDBs keys and key boxes etc.

11. Supply and installation of GI pipes for protection of cables at road crossings and other places where cables may be subjected to mechanical stress and damage.

12. Supply and installation of cable supporting structures in the LT substation building, cable cellars, cable tunnel, cable channel or overhead cable bridge for interplant cable routing.

13. Walkable Cable Bridge between EMPLOYER's HT Substations to Contractor's LTSSs and further for routing outgoing cables to different consumers / buildings etc. as required.

14. Intershop outdoor cable route will be through only walkable Overhead Cable Bridge/ conveyor gallery/ cable tunnel. No underground buried cable will be provided. Concrete cable trench covered with pre cast slab is accepted only in covered shed or indoor area.

15. Cables of one area/conveying route will not cross and will not be laid through conveyor of other area/conveying route.

16. Minimum 1 No. electrical area repair shop (Min. size –18M X9M X 6M) in Coke Sorting Plant will be considered with a facility of rest room, repair area, store, provision to keep tools and tackles, measuring instruments/testing instrument including megger, clamp tester, hand held tachometer, CRO, multimeter, vibrometer etc.

17. Furniture for the monitor, control rooms etc.

18. Training of EMPLOYER's engineers at manufacturer's works/training
centers for Automation system, UPS system, AC drives, Weighing system etc.

19. Any additional items/equipment which is necessary for achieving specified performance and completeness of the system will be provided by the Contractor within the time schedule unless it has been excluded from the scope of the Contractor.

04.10.04. Approval of Statutory Authorities

The Contractor will obtain necessary approval of statutory authority as per rules of State Government and Central Electricity Authority for the work under his scope, before energizing/charging the equipment. However, EMPLOYER will extend all assistance in this regard, like submission of application, relevant documents and payment of statutory fees etc.

04.10.05. Installation

For installation work at site, the contractor will be fully responsible for arranging the required tools and tackles, welding sets, pipe bending machine, cable crimping tools, gauges, scaffoldings, ladders, temporary water and power connections.

On completion of the installation but before energisation of the system, all installation will be physically checked and properly tested. These checks and tests will be conducted by the contractor under the supervision of BSP / MECON. The contractor will furnish the final status and test results. Any defect observed during such check and tests will be rectified by the contractor free of cost within contract completion period.

All clamps brackets, bolts, nuts, screws, markers, ferrules, lugs and glands and other hardware necessary for erection work, will be included in the scope of work and will be arranged by the contractor. Equipment will be painted to withstand the heavily polluted and saline environment prevailing in at site.

04.10.06. Design basis for equipments & installations

Ambient conditions of shop units

Generally following ambient temperature will be considered in Electrical /
Control Rooms.

<table>
<thead>
<tr>
<th>S.N.</th>
<th>Area</th>
<th>Ambient Temp</th>
</tr>
</thead>
<tbody>
<tr>
<td>A.</td>
<td>Electrical Rooms</td>
<td></td>
</tr>
<tr>
<td>1.</td>
<td>LT Sub-station/ switchgear room (Pressurized ventilation)</td>
<td>+ 45 Deg. C</td>
</tr>
<tr>
<td>2.</td>
<td>MCC rooms (housing intelligent MCCs, VFD panels, TR controllers, RI/Os etc.)</td>
<td>+ 35 Deg. C</td>
</tr>
<tr>
<td>3.</td>
<td>Cable basements / tunnels</td>
<td>+ 50 Deg. C</td>
</tr>
<tr>
<td>B.</td>
<td>Control Rooms</td>
<td></td>
</tr>
<tr>
<td>1.</td>
<td>Control rooms – Air conditioned</td>
<td>+ 24 Deg. C</td>
</tr>
</tbody>
</table>

- Equipment selection and derating will generally be based on ambient temperature of + 50 Deg.C. For specific areas and shops, the ambient temperature conditions indicated above will be taken into consideration and equipment suitably derated wherever necessary.

- Equipment installed in MCC rooms/Control rooms will be designed for + 50 deg C so that in case of failure of Air-conditioning/ventilation facilities also the equipment should not be affected.

- The equipment offered should be suitable for smooth, efficient and trouble free service in the tropical humid climate prevailing at plant site and under the ambient temperature conditions indicated above for the different shops and areas. In hot areas of higher temperature conditions, the equipment will be adequately protected against damage from radiant heat and hot air.

- The equipment will be designed to give efficient and reliable performance under heavy steel mill conditions and will be such that the risks of accidental short-circuit due to animals, rodents and vermin are obviated.

- The quantities of equipment, cables, cable terminations, straight through joints, cable supporting structures, earthing / lightning and erection materials, will be as per actual requirement in accordance with the approved detail engineering drawings.

- All equipment will strictly conform to the General Specification,
except where any deviations have been explicitly spelt out, specifically discussed and mutually agreed upon between the Contractor and the EMPLOYER.

- The detailed specification and schedule of quantities will be worked out based on the detailed engineering to be carried out by the Contractor, for complete and proper execution of the specified tasks.

- The final ratings of the circuit breakers, CTs, busbars will be adequate for the actual loads and considering the derating factors as substantiated by temperature rise test on the 415 V switchboards. All CT ratios / VA burdens, ranges of meters and instruments, types of relays and relay setting ranges will be submitted for EMPLOYER’s approval during detail engineering.

- All HT cables will be 11 kV (UE) grade of size 3x185 sq mm (min).

04.10.07. Design basis for electrical premises for the proposed units

GTS is to be referred for designing of electrical premises & layouts, selection of equipment and installation. In addition to this, following points will be considered.

- Motor Control Centre (MCC), RIO stations, PDB, MLDB etc. to be installed in various MCC rooms, will be provided near various shop/technological units.
- Wherever required, MCC rooms and LT substation rooms (including rooms for distribution transformers) can be combined with separation wall and independent entry for both LTSS and MCC rooms considering the location of Substation and shop unit. Each LTSS building will have store facility.
- No under ground cable basement to be provided below MCC buildings.
- PLC, CPU panels, Operator panel / HMIs, Engg stations, UPS, UPS battery will be located in the air-conditioned room in the control room floor.
- For high rise buildings structural walkway will be provided for maintenance of light fittings.

04.10.08. Design Basis for Illumination System
GTS is to be referred for designing of Illumination System, selection of equipment and installation. In addition to this, following points will be considered.

- Illumination levels of all units will be as indicated elsewhere in this specification.

- The maintenance factor for design of illumination level will be considered as 0.6 for all areas.

- For arriving at utilization factor, manufacturer's recommendation will be followed.

- All rooms with false ceilings will be provided with recessed type decorative mirror optics fittings.

- All MCC Rooms will have lighting switches near doors.

- All decorative type fittings will be mirror optics type.

- All buildings will be provided with peripheral lighting.

- The power factor of lighting system will be improved to 0.9 by providing in built capacitors with individual light fittings.

- Area, outdoor and peripheral lighting will be fed from separate LDB/SLDBs having two modes of control - AUTO and Manual. Under AUTO mode lights will be automatically switched ON/OFF through 24Hrs Timer & Contactor where as in Manual mode, lights will be switched ON/OFF through local control station located in Despatcher/Control room. Selector switch for mode of control will be located on local control station.

- Lighting in conveyor gallery and junction houses (floors above ground) will be connected to separate lighting circuit and the same will be switched ON/OFF by PLC based control from HMI at Despatcher.

- Area lighting, wherever applicable, will be provided through 400W, HPSV flood light fittings mounted on lighting towers.

- Road lighting will be provided with 250W HPSV street light fittings.

- All the offices will be provided with ceiling fans.
- For indoor lighting, outgoing feeders in MCB DBs will be 20A SPN MCBs. Each feeder will not be loaded more than 2 kW. Incomer to MCB DB will be suitably rated heavy-duty switch and ELCB for detection of leakage current.

- For area and road lighting, 3 phase & neutral feeders may be used and accordingly suitably rated 4 core cables may be provided.

- HPSV lamp fittings will be provided with external electronic igniters and a built in sensor to sense failure of lamp and switch off igniters.

- Single phase/three phase circuits are connected to RYB phase such that total connected load to each phase equal and phase balancing is achieved.

- Stroboscopic effect will be corrected by providing power factor improvement capacitor and power phase distribution.

- Point wiring will be done through PVC insulated PVC sheathed Copper cable.

- Single phase 3 pin 230V, 15A and 5A, switch-socket outlets will be provided with interlocked switches (male and female units) at the following locations:
  - At each floor of building at every 30 m intervals or minimum one for each row/side.
  - Two numbers each in switch gear room, cable basement, control room and MCC room.

- Group control and sectorial control will be envisaged through MCBs provided in the respective LDBS. Separate control switches will be envisaged for light points and fan points.

- Near every chute in Junction houses and other technological buildings sufficient no. of 24V, 5A sockets will be provided for maintenance lighting by hand lamp.

04.10.09. **Cable Routes, Cables**

Contractor will note the following requirements.
04.10.10. Control and Operational Requirement:

1. All the necessary controls, interlocks and annunciation as required for smooth, efficient and safe operation of the plant will be provided.

2. Contractor will provide suitable PLC based automation system including all hardwares and softwares to run the existing and new material handling plant in an integrated manner.
   a) PLC based Automation system of proposed Coal Handling Plant Pkg-064, will be interfaced with Automation system of Coal Transportation Plant being arranged by the EMPLOYER through a separate package (Pkg-062) (as indicated in Automation Configuration Drawing enclosed) so that coal transportation from silos to coal tower can be operated in an integrated way from a common despatcher / control room. The PLC based Level-1 automation system of CHP will be provided as mentioned in the automation chapter.
   b) PLC based Level-1 automation system will be provided as mentioned in the automation chapter for running the new Coke Sorting Plant from a new control room/ despatcher which is to be provided by the Contractor.
   c) PLC based Level-1 automation system will be provided as mentioned in the automation chapter for running the Flux - Fuel Preparation and Plant Return Fines Handling for SP III from a existing Control room CR-1 as indicated in the automation configuration diagram.
3. All HT drives will be provided with extensive monitoring facilities for fault detection and alarm annunciation. Alarm annunciation will be provided for over winding temperature, over bearing temperature, overload etc.

4. Alarm annunciation system will cover all the equipment of the electrical system.

5. Mode of control:

i) Plant will have four modes of control.
   - Local de-interlock mode for control of individual drive motor from local push button station (LCS).
   - Local interlock mode for running the drive motor in sequence interlock mode from LCS.
   - REMOTE interlocked individual drive control from the HMI at Dispatcher/ Control room.
   - REMOTE interlocked route wise control of conveying system from the HMI at Dispatcher/ Control room.

ii) Mechanism selector switch for selection of above modes of operation of each drive motor will be provided in the MCC / Control Panel / MCP. A selector switch box will be provided near respective Remote I/O station for HT motors. Local selection of any drive will be shown on the HMI screen with some sort of caution.

iii) The local de-interlock mode is meant for testing and maintenance purpose only. However, all safety interlocks (Pull Chord Switches, motor Over Load & emergency stop etc.) will be connected in LOCAL de-interlock mode of operation. In local de-interlock mode the mechanism is not interlocked with other drive and after receive of permission from operator / PLC drive/equipment can be started from LCS independently.

   The stop P.B. of local control station will be able to stop the drive mechanism selected for any mode of control. Hooter PB will be provided in LCS for pre start warning.

iv) In Local interlock mode the drive / equipment can be run in sequence
interlock from LCS. Selector switch will be put in local interlocked position and permission from operator / PLC will be a condition for operation in this mode. Start, stop, motor Over Load, emergency stop, Pull Chord and Belt Sway Switches, Zero Speed Switch, chute jamming switches will be connected in the circuit in addition to sequence interlock with successive drives. All the above will be connected through hardwire.

v) In Remote interlocked individual mode of control the drives/mechanisms in the material flow path will be started in succession sequentially opposite to direction of material movement from operating station / HMI. On tripping of any conveyor/drive/mechanism, all the mechanisms feeding to the affected (tripped) mechanisms will stop according to material flow diagram. All the mechanism selector switches of the selected material flow path will be set to REMOTE position in this case. Programmable Logic controller will be used for the control, interlocking, operation, and monitoring of the equipment.

vi) In Remote interlocked Route-wise control, following operations is to be carried out from HMI by the operator before starting of a conveying route:
   a) Selection of material flow path including source and destination as per requirement.
   b) Selection of mechanisms within the selected material flow path.
   c) Selection of switching devices, flap gate etc. in a conveying route
   d) Selection of control mode in REMOTE of master selector switch for each material flow path block chain.

On receiving start permissive signal from HMI, the operator will give ON command to start the desired conveying route.

vii) Normal stop and Emergency stop of mechanism for each material flow path, P.B, switches for pre-start warning signal for each material flow path, start & stop P.B. switches of drives with independent operation etc. will also be mounted on desk/ HMI.

viii) A pre-start audio warning signal through hooters will be given in the premises where the mechanisms are to be started before start of the mechanism. The duration of the pre-start audio signal will be as per requirement. Sequential start of the mechanism will be possible only after the pre-start audio signal is over.
ix) The conveying system will be integrated with the associated auxiliary / other system for interlocking, sequencing and monitoring.

x) Stopping of mechanisms:

a) For regular stop, the feeding equipment will be stopped first to stop the material flow in the conveying path and then after some time delay the equipment in the route will be stopped in sequence from feeding end ensuring no material is in the conveying path.

b) Emergency stop push button will be provided on the Control desk for emergency stop of material flow path.

c) In case of tripping due to fault of any drive, the part of the conveying route before the faulty drive will stop. There will have signaling of the stopped mechanisms by changing color in the graphic. This will give an indication of the fault.

6. Signaling:

A) Status of ON, OFF, Trip/Fault, Route selection etc. for all mechanisms of conveying system, dedusting system, dust suppression system, weigh feeder etc. will be available in the operator work station.

B) When a drive in a conveying route is shifted to local controls, indication will be available in the HMI.

C) The annunciation will be provided on HMI for each drive fault and actuation of safety and limit switches.

a) Annunciation for O/L & fault of each drive motor.

b) Individual annunciation for all HT motors trip due to high bearings and winding temperature.

c) Combined fault HT switch gear for Each HT motor including power supply to MPR failure separately.

e) Switching devices, flaps etc failed to close or open.

f) Individual annunciation for HT motors bearings and winding temperature high alarm.

g) Individual annunciation for following conditions of electrical system:

- 11KV and 6.6 kV switchgear trouble
- 415 switchgear trouble
- Transformer trouble alarm.
- Combined fault/trouble in bag filter system of D.E
- Unhealthiness of various machines
- Any other failures
  h) Every unplanned stoppage or abnormal condition will be brought to the notice of operator.

7. Current readings of all HT and LT motors connected to Intelligent MCC will be available in HMI at Dispatcher. Current monitoring for drives of rating above 30KW.

8. Drainage/sump/slurry pump will be provided with Auto/Local mode of operation. Under automatic mode of operation any one of the pump motors will start automatically at set level and if the level rises further the second/ reserve pump will start automatically at second set level and both the pumps will stop at set low level. If the first pump trips, second pump will start automatically. Emergency high level annunciation will be available in the control room.

Under local mode of operation, the pump motors will start/stop locally through local control boxes depending on level.

9. For fire fighting system, suitable control system will be provided for main fire water pump, jockey pump, hydro pneumatic tank etc. with line pressure switch.

04.10.11. ELECTRICS AND AUTOMATION FOR EXISTING DRIVES

Scope of work for Electrics and Automation for up gradation, modification and integration of existing conveyors to be upgraded as per technological requirements and will consist of Complete new MCC, PLC, field switches, LCS, Power and control cables and New Brake panel and associated cables.

Gallery lighting of existing conveyors under up-gradation will be in the scope of Contractor. Dismantling of the existing light fittings, cables etc. will also be under the scope of the Contractor.

Contractor will provide new PLC based automation system for new and existing drives (to be upgraded as per technological requirements) for integrated operation of the overall CHP, CSP, and FFP with respective existing/new units as shown in configuration diagram and elsewhere.

The approval / clearance of BSP / their representative will be taken
before carrying out new installation for up gradation for existing conveyors / equipment.

For the EMPLOYER’s approval / clearance, Contractor will submit detailed shut down plan of the existing drives indicating temporary arrangement to be made by the Contractor for running suitable alternative conveying routes so that plant can maintain production level.

In the temporary arrangement in case any electrics is required, the same will be provided by the Contractor without any price implication.

**Scope of work:**

- Except MCC, Contractor will dismantle existing motor, LCS, safety and limit switches, associated power and control cables, Jn. Boxes, earth wire, GI strip etc. related to the particular drives. The same will be removed from site to facilitate new installation as per requirement of TS and GTS and for running the equipment.

- Contractor will provide complete new electrics including motor, suitable intelligent type motor feeder in MCCs/MCPs, brake panels, all safety and limit switches, local control station (LCS), Junction boxes, necessary hardware and software for PLC based automation (including power supply, input, output and communication cards etc.) all power, control and signal cables, earthing.

**04.10.12. ELECTRICS AND AUTOMATION FOR ADDITIONAL FLUX AND FUEL CRUSHING AND FINES HANDLING SYSTEM**

All the equipments for this facility will be new.

**04.10.13. TECHNICAL SPECIFICATION**

**04.10.13.01. General**

GTS will be referred for technical specification of various electrical equipment. However for specific application following TS will be considered.

**04.10.13.02. Non intelligent type Control Panel**

01. Control panel for Tripper car, crane, hoist and small machine will have conventional non draw-out type and mounted on anti vibration
pad. Weatherproof enclosures will be used for outdoor control panels.

02. Constructional Features
• Non-Draw out type.
• All other features will be similar to Intelligent type indicated in GTS

03. Incoming Feeder
The incoming feeder will have:
• MCCB
• Ammeter and voltmeter with selector switch.
• 3 nos. current transformers
• 3 nos. indicating LED type lamps (R, Y, B)
• 3 nos. indicating LED type lamps (ON, OFF, TRIP)

04. Outgoing Feeders
Each outgoing motor feeder will have following:
• MCCB (above 45 kW motor) / Motor Protection Circuit Breaker (up to 45 kW motor)
• Three pole contactor
• Ammeter with CT & Selector switch.
• Stop & Test Push Buttons
• ON/ OFF/ Trip indication LEDs
• Digital microprocessor based overload relay with SPP & manual reset facility
• Motor Protection Relays for motors above 90 kW rating.

Each outgoing non motor feeders will have following:
• MCCB.
• ON/OFF indication LEDs.

05. All motors will be operable from Control desk, pendant or LCS. Only the facilities for testing the control circuit by-passing the power circuit will be provided.

06. Two number of DC power pack feeders complete in all respects with change over scheme will be provided for DC power supply to
solenoid valves etc as required.

07. Ammeters for essential drive motors will be provided.

08. Major components will conform to General Technical Specification (GTS).

04.10.13.03. Motorized Damper, Switching Device, Slide Valve, Diverter Gate, Flap Gate Etc.

01 The motor will be 3 phase squirrel cage TEFC class F insulated (temperature rise limited to 70 deg. C. over an ambient of 50 deg. C), IP-55 enclosure both for motor switches & its terminal box, and with high starting torque and high stalling torque. The duty cycle will be S2-10 min or S4/ S5-1200 cycles per hour or S4/ S5-600 cycles per hour depending upon the rating and application of the actuator.

02 Each actuator will be provided with 'Open' and 'Close' torque and position limit switches. Once the torque switch has tripped in either direction, it can only be reset by operation of the actuator in the opposite direction. Each switch will have 2 NO + 2 NC potential free double break contacts. Switch contact ratings on inductive circuits will be 5A AC at 230 V AC. Actuator will be provided with motor over-riding feature like hand wheel for emergency manual operation and a limit switch will be provided which contacts will be used in the motor control circuit to forbid the motorised operation during manual operation by hand wheel. Also when the motor is switched 'ON' the hand wheel connection will be disengaged automatically. Motor operation will always have priority over manual operation.

Internal wiring will be tropical grade PVC insulated, stranded copper conductor cable of 10A rating for control circuits and required ratings for motor. All wires will be clearly numbered at both the terminal block and component ends. Cable ferrules will be robust and numbers will be indelible in nature.

The voltage grade of cables/ wires will be 1100V. Power terminals will be separated from the control terminals by means of an insulating cover. Separate terminal block fitted to switching unit will be provided. The terminal box will be designed for the protection class or IP-65. A durable terminal identification card showing plan or terminals will be provided attached to the inside of the terminal box cover indicating serial number,
external voltage values, wiring diagram number and terminal layout.

The actuator will be suitable for operation at specified ambient temperature. All actuators will be neoprene O-ring sealed water tight and dust proof to IP-67 protection and will at the same time have an inner watertight neoprene O-ring seal between the terminal box and the internal electrical elements of the actuator, fully protecting the switch mechanism, motor and all other internal electrical elements of the actuator from ingress of moisture and dust when the terminal box cover is removed on site for cabling/ maintenance.

The actuators will be operated from the Remote Control Station and Local control station (LCS) will be provided separately for local operation of the actuator for testing and maintenance purpose. Isolator along with starter for the actuator motor will be located in the Contractor's MCC. Separate power cable will be used for motor wiring.

04.10.13.04. Belt Weigh Feeders

General Technical Specification (GTS) will be referred for detailed specification of Belt Weigh Feeders.

04.10.13.05. Belt Weigh Scales

General Technical Specification (GTS) will be referred for detailed specification of Belt Weigh Scale.

04.10.13.06. Suspended Electromagnet/ ILMS

The magnet will be of high permeability cast steel as per IS : 4491 with an integral terminal box of adequate size. Leads will be brought to the terminal box through a water tight sealed gland. An earthing terminal will be provided inside the terminal box. The coil of the magnet will be designed for continuous duty for full supply voltage. The magnet will be fed from 220V DC obtained through rectifier panels.

The magnet coil will be Fiber glass wound copper wire and class H insulation will be used.

Control panel will be free standing, floor mounted, front attended, made of CRCA sheet steel of thickness not less than 2mm with IP54 enclosure class. In-comer feeder will have load break switch interlocked with the door.
Panel will have air cooled control transformer, full wave, silicon diode rectifier bridge having 220V DC output and complete with RC circuit across each diode, PIV of diode will not be less than 1560V.

Complete safety and protection equipment against surge voltages, discharge resistance in DC load side will be provided. Electronic temperature sensing circuits for protection against excessive temperature in the magnet coil will also be provided.

For In Line Magnetic Separator necessary electrics will be included.

04.10.13.07. Dust Suppression System

Control Panel for DS system will have necessary starter for Pump motors and 24V DC power supply arrangement for Solenoid valves. Valves will be energised either by Local Push button station or by under belt switch depend upon selection of control mode. Necessary electrics will be provided for desired operation of pumps, compressors, valves etc. for DS system. DS system will be interlocked with corresponding conveyors / technological equipment. DS system will have local manual and remote auto mode control. Compressor may be connected to nearest MCC considering location of Compressor house.

Control panel for outdoor application will have weatherproof enclosure.

04.10.13.08. DUST EXTRACTION SYSTEM

The Dust Extraction System will be started first and will be suitably interlocked with corresponding conveyors / technological equipment. The equipment of D.E. system will be operated in sequence as per requirement in the REMOTE mode from the HMI. Power supply to bag filter panel will be interlocked with the DE fan. Bypass arrangement will be provided such that technological equipment may be operated without operation of DE system in case need arises.

Electrics for Bag Filter System of DE System.

The bag filters of D.E. system will consist of pressure switches cum indicator in the compressed air line, differential pressure switches, solenoid valves, control panel and all other associated equipment. The brief specification of the major components will be as given below:
Control panel for Bag filter

The control panel will be free standing floor mounting fabricated from 2.5 mm thick CRCA sheet steel on a base channel or 250 mm height provided with cable gland plates, having synthetic rubber gasketing provided with double door & canopy and enclosure conforming to IP-55. The control panel will be factory assembled, wired with 1.1 kV grade PVC flexible wire of copper conductor (minimum size 2.5 sq.mm), factory painted. The control panel will be provided with following major equipment:

a) Incoming switch (minimum 30A, AC23 duty) with operating handle inter-locked with the door, HRC fuses, contactors, MPCBs in the various circuits.

b) Control transformer or required VA rating having +/-5 percent and +/-2.5 percent tapings in the primary side of the control transformer with Isolating switches/ MCBs in the primary & secondary sides.

c) 24V DC power pack complete with fitter and protective elements and also isolation cum short circuit protection both at AC and DC sides for power supply to solenoid valves.

d) Auxiliary contactor for control power supply monitoring interlocking, and controls etc.

e) Auto-manual selector switches, push button switches, indication lamps, various monitoring devices, terminals (with 20 percent spare terminals) and other circuit elements required for control and monitoring

f) Solid State Bag filter timers.

The bag filter timer will be solid state device suitable for dusty, tropical and specified aggressive environment. The bag filter- timer will be provided with internal semi-conductor fuse protection and will have provision for pulse frequency setting and pulse duration setting through independent operating knobs. The number of contacts in the timer will be equal to number of solenoid operated valves so that the timer will energise only one solenoid valve at a time.

The Bag Filter Timer will provide timed sequential energisation of 24V DC operated solenoid valves of bag filters LEDs for each
solenoid energisation. Power ON in PCB feed back relay will be provided with potential free contacts which will close under following conditions:

i) Fault in the PCB.

ii) Open contact in the output side connected to individual solenoid valves. The contact will not close in the event of power failure to the controller.

iii) The sequential control (i.e. process) will start when the Differential Pressure (DP) switch is actuated at the first set point for normal operation. The process will continue till the pressure differential drops below the set value. When again the DP switch is actuated the process will continue from the previous position (i.e. next solenoid valve). However, when the power supply to sequential controller trips, the process will stop and sequential controller is reset to first load position enabling the process to start from the beginning.

iv) Sufficient space will be provided for installation of bag filter panel with required front clearances for operation and maintenance including side and back clearances as required.

04 Differential Pressure Switch

i) The differential pressure switch will have two sets of independent micro switches. The first set will be used for normal sequential cleaning operation of the bag filters as per lower set value of differential pressure. This set point will be independently adjustable.

ii) The second set of N.O. contact will close at upper set value of differential pressure representing clogging condition of bag filter and will be used for signaling and monitoring. This set point will also be independently adjustable. The contacts will be rated for 5 Amp, 240V AC.

iii) The DP switch will be suitable for outdoor installation. The DP switch casing will be made of pressure die cast Aluminium with enclosure conforming to IP-65.

iv) One number differential pressure switch with two set points will be
provided for each module of the Bag filter. Alternatively, two numbers of DP switches may be provided for each module one for initiation of bag cleaning operation and other for signaling and monitoring of clogging condition.

05 Solenoids

The solenoid coil will have encapsulated coil (class 'F' insulated with a water proof (IP-65) plug-on connector. The coil will be suitable for 24V DC. The coil will be made of copper conductor.

06 Air Pressure Switch cum indicator

One number compressed air pressure switch cum indicator will be provided for each DE system in the incoming compressed air pipe line of the bag filter. The pressure range will match with the operating pressure. The switches will be snap action type with 1 NO + 1 NC contacts of SA, 230 V AC. These contacts will be wired up to terminals in the bag filter control panel. The enclosure of the air pressure switch will be pressure die cast aluminium conforming to IP-55.

04.10.13.09. Type of Light Fittings and Illumination Levels

Illumination level and light fittings will be provided for different units as indicated below:

<table>
<thead>
<tr>
<th>SL. NO.</th>
<th>UNITS</th>
<th>ILLUMINATION LEVEL (LUX)</th>
<th>TYPE OF LIGHT FITTINGS</th>
</tr>
</thead>
<tbody>
<tr>
<td>1.</td>
<td>Electrical rooms, substations, MCC Rooms etc.</td>
<td>200</td>
<td>Trough type, 2x40W, fluorescent tube light fittings with reflectors.</td>
</tr>
<tr>
<td>2.</td>
<td>Junction Houses and Conveyor Galleries / tunnels</td>
<td>100</td>
<td>70W/150W, HPSV, well glass fittings and 250W High bay as required.</td>
</tr>
<tr>
<td>3.</td>
<td>Crusher house, other process and Technological Building</td>
<td>150</td>
<td>70W/150W, HPSV, well glass fittings and 250W High bay fitting as required</td>
</tr>
<tr>
<td>4.</td>
<td>Office rooms</td>
<td>300</td>
<td>Trough type/Decorative recessed type, 2x40W, fluorescent tube light fittings.</td>
</tr>
<tr>
<td>SL. NO.</td>
<td>UNITS</td>
<td>ILLUMINATION LEVEL (LUX)</td>
<td>TYPE OF LIGHT FITTINGS</td>
</tr>
<tr>
<td>--------</td>
<td>-------------------------------------------</td>
<td>--------------------------</td>
<td>-------------------------------------------------------------</td>
</tr>
<tr>
<td>5.</td>
<td>Corridors, walkways, staircase</td>
<td>100</td>
<td>Trough type, 2x40W fluorescent tube light fittings with reflectors.</td>
</tr>
<tr>
<td>6.</td>
<td>Control room, laboratories, instrumentation rooms.</td>
<td>300</td>
<td>Decorative type, 2x40W fluorescent tube light fittings with mirror optics.</td>
</tr>
<tr>
<td>7.</td>
<td>Battery room</td>
<td>100</td>
<td>Corrosion/Vapour proof, 2x40W fluorescent tube light fittings.</td>
</tr>
<tr>
<td>8.</td>
<td>Battery Charger/ UPS room</td>
<td>200</td>
<td>Decorative type, 2x40W fluorescent tube light fittings with mirror optics.</td>
</tr>
<tr>
<td>9.</td>
<td>Periphery of buildings and cooling towers</td>
<td>50</td>
<td>70W, well glass fittings with HPSV lamps.</td>
</tr>
<tr>
<td>11.</td>
<td>Area lighting through flood light towers</td>
<td>20</td>
<td>400W, flood light fittings with HPSV lamps.</td>
</tr>
</tbody>
</table>

Number of light fittings will be decided on the basis of specified lux level, maintenance factor 0.6 and appropriate co-efficient of utilization as per manufacturer's recommendation.

04.10.14. DRAWINGS AND DOCUMENTS

Contractor’s scope of work for all design drawings and documents will be as given below.

The Contractor will submit a list of all drawings and documents he proposes to submit within 2 weeks of LOI. The list will be approved by Client / MECON and may be modified if necessary. Each drawing/documents in the list will be identified with a serial number, description and scheduled date of submission. All the drawings will have
complete forward & backward reference.

Contractor will also furnish soft copies of all the drawings indicated below and drawings of technological layout/units.

All design, engineering and manufacturing drawings will be required to be approved by EMPLOYER/Consultant.

Work will be carried out exactly as indicated on the approved drawings and specification. No alterations will be made without prior written approval by EMPLOYER / his consultant.

The Contractor will check all the drawings prepared by them and/or received from their vendors/supplier/sub-supplier and satisfy themselves about the correctness of drawings before issuing to EMPLOYER/Consultant. After checking, properly stamped drawings will be sent to EMPLOYER/Consultant for approval / clearance.

Comments on all drawings will be forwarded to the Contractor for incorporation and resubmission.

The approval of drawings by EMPLOYER or their authorised representative does not absolve or relieve the supplier from any of his obligations under this contract and he will be wholly and solely responsible for the satisfactory operation and guaranteed performance of equipment / system / plant.

A. Basic Engineering drawings (To be Submitted For Approval )

1. List of drawings (Basic Engg /Detailed Engg/ Reference) and drawing numbering system along with schedule of submission.

2. Single line diagrams of HT/LT switchgear equipment, PCCs, MCCs /Control Panels, PDBs, MLDBs, LDBs, SLDBs, Main fire detection and alarm panel etc. with rating of components, cable sizes and details of protection and metering etc.

3. HT & LT Motor and component list including field mounted electrics

4. HT and LT Motor data sheets as per enclosed format.

5. Type-II Co-ordination chart as per IS: 13947-1993 for MPCB/ MCCB, Contactor and Overload relay.
6. Schematic drawing of different feeders, control, alarm, indications, interlocking and other schematics.

7. Shop/Unit wise Maximum Demand calculations

8. Relay settings with calculations for total network to ensure proper co-ordination.

9. Busbars sizing calculation with respect to temperature rise & short circuit withstand capacity.

10. Design Calculations for selection of main equipment such as transformers drive motors, AC drives, bus bars, cables, batteries etc.

11. Typical schemes of DOL, RDOL feeders indicating inputs & outputs applicable to the various feeders indicated in SLDs.

12. Power and regulation schemes of AC drives.

13. Calculation for temperature rise of busbars.

14. Layout of substations, electrical rooms and control rooms including ventilation and air-conditioning rooms, handling facilities. The layout drawings indicating cable trench, wall openings, conduit inserts, plate inserts, Minimum clearances from electrical panels for installation of panels, cable trays, conduits for concealed wiring etc.

15. Electrical Equipment Layout of all electrical rooms, control rooms indicating panel dimensions, space available for future expansion with building dimensions.

16. General arrangement of equipment with plan, front view and sectional views, comprehensive bill of materials with description, quantity, make and type.

17. Cable layout drawings in cable tunnel, cable channels, overhead cable structures/bridge and incoming cable route etc.

18. Interplant cable route drawings.

19. Type tests certificates of all major equipment like transformers,
switchgear etc.

20. Level-1 automation system configuration & I/O lists, Belt Scale, Belt Weigh feeder, UPS & VVVF single line diagrams.

21. Functional description, control philosophy for the plant indicating start up, shut down, control locations, interlocking and annunciation system, mimic pages, report/data formats (for reference).

22. Scheme for Illumination system & emergency lighting system indicating sizes, ratings & locations of various LDBs & SLDBs.

23. Tentative Dimensions of panels.

24. Earthing and lightning protection scheme and layout of earthing and lightning protection network with calculations.

25. Basic interconnection scheme for FDA, Telecommunication & PA system.

26. Quality assurance plan for various electrical equipment.

B. Detailed engineering drawings. (To be Submitted For Approval)

1. Civil/Structural engineering design drawings of Electrical buildings, Electrical rooms, Control rooms, Motor foundations, Cable tunnels, Overhead cable structures/Bridge etc.

2. General arrangement of all electrical equipment/electronic panels/controllers with plan, front view and sectional views, comprehensive bill of material with description, quantity, make and type.

3. Equipment and cable layout drawings in LT Substation, Electrical premises, Control rooms etc.

4. Schematic drawing of different feeders, control, alarm, indications, interlocking, inputs/outputs to PLC and other schematics.

5. Single line diagrams of all ACDBs, PCCs, MCCs/ Control Panels, PDBs, MLDBs, LDBs, SLDBs, UPS, other equipment Control panel for sump pump, magnet and other auxiliary system etc. Module wiring diagrams indicating all interlocks, terminal numbers. Wiring
terminal plan drawings with cable connections.

6. Single line diagram of VVVF Drives, Soft Starter etc.

7. GA, BOQ, Layout drawings, dimensional details for LT switchgear equipment, MCCs/Control Panel, PDBs, MLDB, LDBs, SLDBs, Main fire detection and alarm panel etc. with rating of components, cable sizes and details of protection and metering etc.

8. Level-1 automation system software and graphic displays.

9. I/O listing in specified format to be finalised during engineering.

10. Sizing calculation of the UPS and the backup battery. UPS panel wiring diagram and circuit diagrams.

11. Wiring terminal plan drawings with cable connections.

12. Technical data sheets for Motor, Brake, Proximity switches & all field mounted electrics, GA drawings.

13. Interplant cable route drawings.

14. Layout of cable trays in cable cellars inside the substation & other electrical premises, cable channels, cable tunnel, overhead cable structures, cable shafts etc.

15. Cable layout drawings in cable tunnel, cable channels, overhead cable structure (as applicable), and incoming cable route etc.

16. Power & control cable schedules

17. GA drawing for erection accessories like cable trays, supporting structures etc.

18. Installation drawings of all equipment with layout of equipment, cables.

19. Illumination layout of all the indoor & outdoor premises. Layouts at each floor of Electrical/Technological building with details and numbers & locations of light fittings, Lighting distribution boards etc. SLDs of Lighting distribution board.
20. Detail scheme of FDA system, List of annunciation/alarm points (location wise) & wiring scheme

21. Earthing and lightning protection scheme and layout of earthing and lightning protection network with calculations including special electronics earthing.

22. Relay settings with calculations for total network to ensure proper co-ordination.

23. Communication cable (Field bus) routing and procedure for laying of communication cable.

24. QAP for all items covered in this specification

C. For Reference/Erection purposes

1. Schedule of electrics, and their location.

2. HT/LT feeder requirement with individual maximum demand.

3. Control circuit diagrams. The control circuit diagram should be available on / inside of respective panel / LCS.

4. Static and dynamic loading of all major equipment

5. External connection diagram (panel wise and scheme wise).

6. Composite drawings showing circuitry of switch-gear remote panels, and other items pertaining to complete circuit for its proper functioning.

7. Power & regulation schemes for AC drive, UPS, soft starter including FCMA type.

8. Motors & field devices.

9. Speed-torque, current vs. time, thermal withstands characteristics for motors.

10. List of interfaces between Contractor’s equipment and EMPLOYER’s equipment.
11. Cable termination plans with terminal block arrangement and markings.
12. Interconnection diagrams.
13. Internal wiring diagrams of equipment.
15. Motor and electric consumer list.
17. Procedure for testing and commissioning of the entire plant, electrical & automation equipment. This will also be furnished in soft copy.
18. Erection specification with bill of materials of erection materials, earthing materials, junction box, GI conduits etc. This will also be furnished in soft copy.
19. Spare part list and drawings.
20. Instruction for storage /erection, testing & commissioning.
22. Detailed technical literature / catalogue of manufacturers.
23. Graphic display sheets, report/data generation, fault listing etc.
24. Terminal plan drawings
25. System grounding/ earthing scheme
26. Application software program listings with detailed documentation.
27. Ladder Logic diagram /Statement Lists and software details.
28. Formats and work sheets for generation and display of overview, groups, loops, graphics, alarms, operator’s guide messages, real time and historical trends Log and shift formats.
29. List of drawings & spare parts.

30. Final test & calibration certificates and guarantee certificate / warrantee certificate.

31. As built Control description with Operational instruction use of various commands, instruction for control of plant and equipment from Operator workstation.

32. Drawings/documents for inspection of equipment:
   a) Type test certificate for identical equipment.
   b) Sub-supplier’s/vendor’s catalogue/technical literature.
   c) Test reports for internal inspection.
   d) Test certificate of components.
   e) Technical specification & data sheets of equipment.
   f) All “Approved” drgs./ “Commented” drgs as applicable.

33. Automation systems.
   a) Software including media and documentation.
   b) Description of all components of the user system with functional description, overview flow diagram, interface listing, mathematical models, and fault message lists, operator commands, simulation facilities, etc.
   c) Source code of the user system.
   d) Object code of the user system.
   e) I/O listing
   f) Ladder/block diagrams, etc.
   g) Factory Acceptance Tests & procedures for PLC/DCS

34. Other Drawings/documents:
   a) Operation & maintenance manual.
   b) Catalogues and manuals.
   c) All "As-built" drawings.
   d) Soft copies of all drawings.
   e) Technical specification/data sheet of equipment.
   f) Instructions for storage/erection/testing/commissioning
   g) Commissioning report.

The Contractor will submit all the drawings in Si-graph or equivalent format along with the multi user system software.
D. As built drawings

Upon installation and commissioning supplier will incorporate revisions/modifications if any in the reproducible and submit 'as built' drawings for EMPLOYER's record as per general condition of contract.

Complete and comprehensive instruction manuals for operation and maintenance of the equipment with drawings. This will include the following:

1. Log sheets indicating daily/hourly recordings of power system parameters to be noted down by customers operating personnel. The parameters will indicate loading of various electrical equipment quality of power supply, energy consumption of various units, energy consumption and maximum demand of the plant.

2. Preventive maintenance schedule for equipment.

3. Procedure for shut down and energisation.

4. Safety procedures for safe operation of equipment and complete system.

5. Specification of equipment installed.

6. Test procedure for site tests.

7. All as built drawings.

8. Spares list for each equipment for 2 year operation and maintenance.

9. At least two sets of clearly legible site corrected drawings will be submitted after commissioning.

10. As built drawings will be first Copy / Clear photo copy and will be properly arranged in suitable folders. The folders will have a list of all the drawings it contains on the front inside cover. Different folders will be used for different major categories like 11 kV switchgears, MCC / PDB, Drives etc.
04.10.15. FORMAT FOR MOTOR DATA SHEET

1. PROJECT : 
2. MAKE : 
3. DRIVEN EQUIPMENT : 
4. MOTOR TAG NO. : 
5. QUANTITY : 
6. VOLTAGE WITH VARIATION : 
7. NO. OF PHASES/CONNECTION/ NO OF TERMINALS 
8. FREQUENCY WITH VARIATION : 
9. FAULT LEVEL (MVA) & DURATION : 
10. MOTOR TYPE AND DUTY : 
11. kW RATING/POLE : 
   • AT 40 DEG. C. : 
   • AT SPECIFIED AMBIENT TEMP. : 
   • WITH DERATING. 
   • BHP/BKW OF DRIVEN EQPT. : 
   AT RATED LOAD 
12. FRAME SIZE/MOUNTING : 
13. INSULATION CLASS WITH TEMP RISE: 
14. ENCLOSURE TYPE : 
15. FULL LOAD SPEED : 
16. FULL LOAD TORQUE (FLT) : 
17. STARTING TORQUE AS % OF FLT : 
18. PULLOUT TORQUE AS % OF FLT : 
19. FULL LOAD CURRENT (FLC) : 
20. STARTING CURRENT AS % OF FLC : 
21. STARTING TIME ON RATED LOAD AT :
<p>| | |</p>
<table>
<thead>
<tr>
<th></th>
<th></th>
</tr>
</thead>
<tbody>
<tr>
<td><strong>22.</strong> LOCKED ROTOR WITHSTAND TIME</td>
<td></td>
</tr>
<tr>
<td></td>
<td><strong>COLD</strong> :</td>
</tr>
<tr>
<td></td>
<td><strong>HOT</strong> :</td>
</tr>
<tr>
<td><strong>23.</strong> ROTATION VIEWED FROM DRIVING END</td>
<td></td>
</tr>
<tr>
<td><strong>24.</strong> GD SQUARE OF MOTOR</td>
<td></td>
</tr>
<tr>
<td><strong>25.</strong> GD SQUARE OF DRIVEN EQUIPMENT</td>
<td></td>
</tr>
<tr>
<td><strong>26.</strong> WEIGHT OF MOTOR</td>
<td></td>
</tr>
<tr>
<td><strong>27.</strong> POWER FACTOR AT</td>
<td></td>
</tr>
<tr>
<td></td>
<td><strong>50 % LOAD</strong> :</td>
</tr>
<tr>
<td></td>
<td><strong>75 % LOAD</strong> :</td>
</tr>
<tr>
<td></td>
<td><strong>100 % LOAD</strong> :</td>
</tr>
<tr>
<td><strong>28.</strong> EFFICIENCY AT</td>
<td></td>
</tr>
<tr>
<td></td>
<td><strong>50 % LOAD</strong> :</td>
</tr>
<tr>
<td></td>
<td><strong>75 % LOAD</strong> :</td>
</tr>
<tr>
<td></td>
<td><strong>100 % LOAD</strong> :</td>
</tr>
<tr>
<td><strong>29.</strong> SPACE HEATER WATTS/VOLTS</td>
<td></td>
</tr>
<tr>
<td><strong>30.</strong> TERMINAL BOX TYPE &amp; NO. OF TERMINALS</td>
<td></td>
</tr>
<tr>
<td><strong>31.</strong> NO. OF STARTS PER HOUR</td>
<td></td>
</tr>
<tr>
<td><strong>32.</strong> NOISE LEVEL AT A DISTANCE OF 1M FROM THE MOTOR</td>
<td></td>
</tr>
<tr>
<td><strong>33.</strong> THERMAL WITHSTAND TIME</td>
<td></td>
</tr>
<tr>
<td><strong>34.</strong> COOLING</td>
<td></td>
</tr>
<tr>
<td><strong>35.</strong> APPLICABLE STANDARD</td>
<td></td>
</tr>
<tr>
<td><strong>36.</strong> LOCATION</td>
<td></td>
</tr>
<tr>
<td><strong>37.</strong> HAZARDOUS AREA CLASSIFICATION</td>
<td></td>
</tr>
<tr>
<td><strong>38.</strong> BEARING DETAILS</td>
<td></td>
</tr>
</tbody>
</table>
• TYPE OF DE/NDE
• SIZE OF DE/NDE
• MAKE

39. LOCATION OF TERMINAL BOX
   POSITION FROM DE SIDE

40. LUBRICATION TYPE

41. CABLE SIZE

42. PAINT SHADE

43. G.A., DIMENSIONS & MOUNTING
   YES/NO
   DETAIL DRAWINGS ENCLOSED

44. DETAILS DRAWINGS FOR T.B.
   YES/NO

45. PERFORMANCE CHARACTERISTICS
   YES/NO
   CURVES VIZ. SPEED V/S CURRENT &
   SPEED V/S TORQUE ENCLOSED
<table>
<thead>
<tr>
<th>Sl. No.</th>
<th>Item</th>
<th>Quantity (Nos.)</th>
</tr>
</thead>
<tbody>
<tr>
<td>1.</td>
<td>True RMS Digital Multimeter (hand held)</td>
<td>8</td>
</tr>
<tr>
<td>2.</td>
<td>Digital tong tester (hand held)</td>
<td>8</td>
</tr>
<tr>
<td>3.</td>
<td>Testing Jig for PLC (OEM supplied)</td>
<td>3</td>
</tr>
<tr>
<td>4.</td>
<td>Low range ohm meter</td>
<td>4</td>
</tr>
<tr>
<td>5.</td>
<td>Megger (0– 500V)</td>
<td>8</td>
</tr>
<tr>
<td>6.</td>
<td>Megger (0-1000V)</td>
<td>5</td>
</tr>
<tr>
<td>7.</td>
<td>Megger (0-2500V)</td>
<td>6</td>
</tr>
<tr>
<td>8.</td>
<td>Earth Meggar</td>
<td>4</td>
</tr>
<tr>
<td>9.</td>
<td>Milli ohm meter</td>
<td>2</td>
</tr>
<tr>
<td>10.</td>
<td>Combination pliers</td>
<td>4</td>
</tr>
<tr>
<td>11.</td>
<td>Nose pliers</td>
<td>6</td>
</tr>
<tr>
<td>12.</td>
<td>Hand drills (pistol)</td>
<td>8</td>
</tr>
<tr>
<td>14.</td>
<td>Ratcher Spanner Set</td>
<td>6 Sets</td>
</tr>
<tr>
<td>15.</td>
<td>Ring Spanners of different sizes</td>
<td>7 Sets</td>
</tr>
<tr>
<td>16.</td>
<td>DE Spanners of different sizes</td>
<td>8 Sets</td>
</tr>
<tr>
<td>17.</td>
<td>Vibration monitor (hand held)</td>
<td>6</td>
</tr>
<tr>
<td>18.</td>
<td>Soldering / de-soldering station</td>
<td>3</td>
</tr>
<tr>
<td>19.</td>
<td>Testing table / bench for installation of testing / repair equipment complete with single phase / three phase power supply points and separate electronic earthing</td>
<td>1</td>
</tr>
<tr>
<td>20.</td>
<td>Blower cum vacuum cleaner (portable)</td>
<td>5</td>
</tr>
<tr>
<td>21.</td>
<td>Tool kit (screw driver set, spanner set etc.)</td>
<td>8 sets</td>
</tr>
<tr>
<td>22.</td>
<td>Component storage steel rack (pigeon hole)</td>
<td>3</td>
</tr>
<tr>
<td>23.</td>
<td>Steel Almirah for storage of test equipment</td>
<td>10</td>
</tr>
<tr>
<td>24.</td>
<td>Bench vice</td>
<td>6</td>
</tr>
<tr>
<td>25.</td>
<td>Power saw suitable for bakelite / hilem board cutting</td>
<td>1</td>
</tr>
<tr>
<td></td>
<td>Description</td>
<td>Quantity</td>
</tr>
<tr>
<td>---</td>
<td>-----------------------------------------------------------------------------</td>
<td>----------</td>
</tr>
<tr>
<td>26.</td>
<td>Cable Preparation &amp; Termination Toolkit (for special cables), including Crimping Tool</td>
<td>1 set</td>
</tr>
<tr>
<td>27.</td>
<td>HT Line Tester</td>
<td>5 Nos.</td>
</tr>
<tr>
<td>28.</td>
<td>Steel chairs</td>
<td>12</td>
</tr>
<tr>
<td>29.</td>
<td>Steel tables</td>
<td>4</td>
</tr>
<tr>
<td>30.</td>
<td>Radio communication Equipment testing Jig</td>
<td>1 Set</td>
</tr>
<tr>
<td>31.</td>
<td>F.O Cable Testing Kit including OTDR</td>
<td>1 Set</td>
</tr>
<tr>
<td>32.</td>
<td>Field bus Analyzer</td>
<td>1 Set</td>
</tr>
<tr>
<td>33.</td>
<td>Radio communication Analyzer</td>
<td>1 Set</td>
</tr>
<tr>
<td>34.</td>
<td>Tools for backup &amp; storage</td>
<td></td>
</tr>
<tr>
<td></td>
<td>- DVD-RW</td>
<td>50 Nos</td>
</tr>
<tr>
<td></td>
<td>- Thumb drives</td>
<td>10 Nos</td>
</tr>
<tr>
<td></td>
<td>- Backup Tape for Servers</td>
<td>20 Nos</td>
</tr>
<tr>
<td></td>
<td>- Cleaning Tape</td>
<td>2 Nos</td>
</tr>
<tr>
<td></td>
<td>- Disk Imaging S/W for Server &amp; clients</td>
<td>1 Set</td>
</tr>
<tr>
<td>35.</td>
<td>Ethernet Analyzer</td>
<td>1 Set</td>
</tr>
<tr>
<td>36.</td>
<td>Portable Oscilloscope</td>
<td>1 Set</td>
</tr>
<tr>
<td>37.</td>
<td>Hydraulic fan puller</td>
<td>1 Set</td>
</tr>
<tr>
<td>38.</td>
<td>Box Spanner Set</td>
<td>1 Set</td>
</tr>
<tr>
<td>39.</td>
<td>Hydraulic Coupling Puller</td>
<td>1 Set</td>
</tr>
<tr>
<td>40.</td>
<td>Hydraulic Bearing Puller</td>
<td>1 Set</td>
</tr>
<tr>
<td>41.</td>
<td>Cable Fault Locator Machine</td>
<td>1 Set</td>
</tr>
<tr>
<td>42.</td>
<td>Motorized torque range</td>
<td>1 Set</td>
</tr>
<tr>
<td>43.</td>
<td>PCB Cutter</td>
<td>1 Set</td>
</tr>
<tr>
<td>44.</td>
<td>Motor Checker</td>
<td>1 Set</td>
</tr>
<tr>
<td>45.</td>
<td>Current Recording meter</td>
<td>1 Set</td>
</tr>
<tr>
<td>46.</td>
<td>1.5 mm/ 2.5 sq.mm Crimping Tool</td>
<td>1 Set</td>
</tr>
<tr>
<td>47.</td>
<td>AC/DC Digital tongue tester</td>
<td>1 Set</td>
</tr>
<tr>
<td>48.</td>
<td>Welding Transformer</td>
<td>1</td>
</tr>
<tr>
<td>49.</td>
<td>Power Hack Saw</td>
<td>2</td>
</tr>
<tr>
<td>50.</td>
<td>Grinding machines</td>
<td>2</td>
</tr>
</tbody>
</table>
ANNEXURE – E-02

SCHEDULE OF MINIMUM COMMISSIONING SPARES FOR ELECTRICAL EQUIPMENT FOR PKG.-064

The Contractor will supply following minimum commissioning spares along with the main equipment. However, during testing and commissioning of the plant, in case of requirement of any additional commissioning spares, same will be supplied by Contractor without any extra cost to the Employer. The Contractor will hand-over / deliver these spares directly at the Employer's stores. During testing and commissioning in case of requirement of any commissioning spares, same will be brought by the Contractor from Employer’s stores. All unused commissioning spares will remain with the Employer.

<table>
<thead>
<tr>
<th>SL. NO.</th>
<th>DESCRIPTION</th>
<th>QUANTITY</th>
</tr>
</thead>
<tbody>
<tr>
<td>I.</td>
<td>Transformer</td>
<td></td>
</tr>
<tr>
<td>1</td>
<td>HT Bushing</td>
<td>1 No.</td>
</tr>
<tr>
<td>2</td>
<td>Winding temperature indicator with alarm &amp; trip contacts</td>
<td>1 No.</td>
</tr>
<tr>
<td>3</td>
<td>Gasket</td>
<td>1 No.</td>
</tr>
<tr>
<td>II.</td>
<td>LT Switch Gear</td>
<td></td>
</tr>
<tr>
<td>1</td>
<td>Auxiliary Contact Set</td>
<td>5% of each type &amp; rating. (minimum 1 set/No. of each type &amp; rating)</td>
</tr>
<tr>
<td>2</td>
<td>Closing Coils</td>
<td>- DO -</td>
</tr>
<tr>
<td>3</td>
<td>Tripping Coils</td>
<td>- DO -</td>
</tr>
<tr>
<td>4</td>
<td>Ammeters</td>
<td>- DO -</td>
</tr>
<tr>
<td>5</td>
<td>Voltmeters</td>
<td>- DO -</td>
</tr>
<tr>
<td>6</td>
<td>Coils for the Contactors &amp; Aux. Contactors</td>
<td>- DO -</td>
</tr>
<tr>
<td>7</td>
<td>Control Isolating &amp; Selector Switch</td>
<td>- DO -</td>
</tr>
<tr>
<td>8</td>
<td>Push Button of Various Colours</td>
<td>- DO -</td>
</tr>
<tr>
<td>III.</td>
<td>MCCs, PDBs, MLDB/LDBs</td>
<td></td>
</tr>
<tr>
<td>1</td>
<td>Air Circuit Breakers</td>
<td></td>
</tr>
<tr>
<td>a)</td>
<td>Fixed arcing contact</td>
<td>- DO -</td>
</tr>
<tr>
<td>b)</td>
<td>Moving arcing contacts</td>
<td>- DO -</td>
</tr>
<tr>
<td>c)</td>
<td>Arc chute</td>
<td>-DO-</td>
</tr>
<tr>
<td>d)</td>
<td>Cluster contacts</td>
<td>-DO-</td>
</tr>
</tbody>
</table>
### STEEL AUTHORITY OF INDIA LIMITED
### BHILAI STEEL PLANT (BSP)
### CONTRACT AGREEMENT FOR
### “AUGMENTATION OF FUEL & FLUX CRUSHING FACILITIES”
### (PKG NO. 064)

<p>| | |</p>
<table>
<thead>
<tr>
<th></th>
<th></th>
</tr>
</thead>
<tbody>
<tr>
<td>e)</td>
<td>Arc barriers</td>
</tr>
<tr>
<td>f)</td>
<td>Trip coil assembly</td>
</tr>
<tr>
<td>g)</td>
<td>MWS complete kit</td>
</tr>
<tr>
<td>h)</td>
<td>Closing coil assembly</td>
</tr>
<tr>
<td>2.</td>
<td>MPCB of different ratings</td>
</tr>
<tr>
<td>3.</td>
<td>MCCB of different ratings</td>
</tr>
<tr>
<td>4.</td>
<td>Handles of MCCB of different ratings</td>
</tr>
<tr>
<td>5.</td>
<td>Power contactors of different ratings</td>
</tr>
<tr>
<td>6.</td>
<td>Moving contacts of Power contactors of different ratings</td>
</tr>
<tr>
<td>7.</td>
<td>Fixed contacts of Power contactors of different ratings</td>
</tr>
<tr>
<td>8.</td>
<td>Coil for Power contactors of different ratings</td>
</tr>
<tr>
<td>9.</td>
<td>Auxiliary contacts for Power contactors</td>
</tr>
<tr>
<td>10.</td>
<td>MPR Overload relays of different ranges</td>
</tr>
<tr>
<td>11.</td>
<td>Microprocessor based Over load relay for Conventional type MCC</td>
</tr>
<tr>
<td>12.</td>
<td>Intelligent module/cards for intelligent MCC / MCP</td>
</tr>
<tr>
<td>13.</td>
<td>Auxiliary contactor (2NO+2NC)</td>
</tr>
<tr>
<td>14.</td>
<td>Coils for auxiliary contactors</td>
</tr>
<tr>
<td>15.</td>
<td>Add on block for auxiliary contactors</td>
</tr>
<tr>
<td>16.</td>
<td>CTs</td>
</tr>
<tr>
<td>17.</td>
<td>PTs</td>
</tr>
<tr>
<td>18.</td>
<td>Voltmeters</td>
</tr>
<tr>
<td>19.</td>
<td>Ammeters</td>
</tr>
<tr>
<td>20.</td>
<td>Ammeter selector switch</td>
</tr>
<tr>
<td>21.</td>
<td>Voltmeter selector switch</td>
</tr>
<tr>
<td>22.</td>
<td>Control switches</td>
</tr>
<tr>
<td>23.</td>
<td>Control MCBs</td>
</tr>
<tr>
<td>24.</td>
<td>Indicating lamps (LED) with holder</td>
</tr>
<tr>
<td>25.</td>
<td>Busbar support insulators</td>
</tr>
<tr>
<td>26.</td>
<td>Push buttons switches (start &amp; stop)</td>
</tr>
<tr>
<td>27.</td>
<td>Contact block (2NO+2NC) for start &amp; stop PB</td>
</tr>
<tr>
<td>28.</td>
<td>Actuator head for start &amp; stop PB</td>
</tr>
<tr>
<td>29.</td>
<td>Local-off-Remote selector switch</td>
</tr>
<tr>
<td>30.</td>
<td>Control switch spring return type</td>
</tr>
</tbody>
</table>

### IV. LOCAL CONTROL STATIONS

1. Push buttons (start)  
   5% of each type & rating. (minimum 1 set/No. of each type & rating)
### STEEL AUTHORITY OF INDIA LIMITED
### BHILAI STEEL PLANT (BSP)
### CONTRACT AGREEMENT FOR
### “AUGMENTATION OF FUEL & FLUX CRUSHING FACILITIES”
### (PKG NO. 064)

#### 2. Push buttons (stop)

- DO -

#### 3. Contact block (2NO+2NC) for start & stop PB

- DO -

#### 4. Actuator head for start & stop PB

- DO -

#### 5. Ammeters

- DO -

### V. MOTORS (OF EACH TYPE & RATING)

1. Bearing (DE) 5% of each type & rating.
   (minimum 1 set/No. of each type & rating)

2. Bearing (NDE)

- DO -

3. Cooling Fan

- DO -

4. Terminal Block

- DO -

5. Grease Nipple & Plug, Grease pump with motorised.

- DO -

### VI. PLC/automation

1. Digital input module with connection unit if applicable.

- DO - 10% of each type & rating.
   (minimum 1 set/No. of each type & rating)

2. Digital output module with connection unit if applicable.

- DO -

3. Analog input module with connection if applicable.

- DO -

4. Analog output module with connection if applicable.

- DO -

5. Processor card

- DO -

6. Power supply unit for PLC

- DO -

7. Memory board (Part of CPU Board)

- DO -

8. Communication modules

- DO -

9. Control modules of any other type

- DO -

10. Control fuse set consisting of 3 nos.

- DO -

11. Fan unit

- DO -

12. Fused terminals with LED

- DO -

13. Special connectors/cables/ TERMINATORS

- DO -

14. Racks / Chassis

- DO -

15. Interposing relays / Relay Boards

- DO -

16. Ethernet switches

- DO -

17. Media converter

- DO -

18. Radio comm. Equipment including antenna

- DO -

19. Load power supply

- DO -

20. Special cards in PC / servers / clients / PG

- DO -

### VII. UPS

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CHAP-04.10 ELECTRICAL POWER DISTRIBUTION, DRIVES, CONTROL & ILLUMINATION.doc ELECTRICAL
<table>
<thead>
<tr>
<th>No.</th>
<th>Description</th>
<th>Quantity Details</th>
</tr>
</thead>
<tbody>
<tr>
<td>1.</td>
<td>Thyristors cell (Complete assembly)</td>
<td>5% of each type &amp; rating. (minimum 1 set/No. of each type &amp; rating)</td>
</tr>
<tr>
<td>2.</td>
<td>Semiconductor fuses set consisting of 3 Nos.</td>
<td>- DO -</td>
</tr>
<tr>
<td>3.</td>
<td>Diodes</td>
<td>- DO -</td>
</tr>
<tr>
<td>4.</td>
<td>Regulation &amp; pulse generation modules</td>
<td>-DO-</td>
</tr>
<tr>
<td>5.</td>
<td>Static bypass control module</td>
<td>-DO-</td>
</tr>
<tr>
<td>6.</td>
<td>Capacitors</td>
<td>- DO -</td>
</tr>
<tr>
<td>7.</td>
<td>Resistors, varistors</td>
<td>- DO -</td>
</tr>
<tr>
<td>8.</td>
<td>CTs</td>
<td>- DO -</td>
</tr>
<tr>
<td>9.</td>
<td>Surge suppression unit</td>
<td>5% of each type &amp; rating. (minimum 1 set/No. of each type &amp; rating)</td>
</tr>
<tr>
<td>10.</td>
<td>Power transistors/IGBT</td>
<td>-DO-</td>
</tr>
<tr>
<td>11.</td>
<td>DC MCCB</td>
<td>-DO-</td>
</tr>
<tr>
<td>12.</td>
<td>Indication LED</td>
<td>- DO -</td>
</tr>
<tr>
<td>13.</td>
<td>Pulse transformer unit</td>
<td>- DO -</td>
</tr>
<tr>
<td>14.</td>
<td>Trigger pulse generator</td>
<td>- DO -</td>
</tr>
<tr>
<td>V.</td>
<td>VVVF DRIVES / SOFT STARTER</td>
<td>5% of each type &amp; rating. (minimum 1 set/No. of each type &amp; rating)</td>
</tr>
<tr>
<td>1.</td>
<td>IGBT of each type</td>
<td>-DO-</td>
</tr>
<tr>
<td>2.</td>
<td>Diode of each type</td>
<td>-DO-</td>
</tr>
<tr>
<td>3.</td>
<td>Fuses of each type</td>
<td>- DO -</td>
</tr>
<tr>
<td>4.</td>
<td>Regulation Cards of VVVF, each type</td>
<td>- DO -</td>
</tr>
<tr>
<td>5.</td>
<td>Pulse transformer unit</td>
<td>-DO-</td>
</tr>
<tr>
<td>6.</td>
<td>Trigger Pulse Generator</td>
<td>-DO-</td>
</tr>
<tr>
<td>7.</td>
<td>RC Snubber Unit</td>
<td>-DO-</td>
</tr>
<tr>
<td>8.</td>
<td>HRC Fuse Link</td>
<td>-DO-</td>
</tr>
<tr>
<td>9.</td>
<td>Push Button actuator with contact element (Red &amp; Green)</td>
<td>-DO-</td>
</tr>
<tr>
<td>10.</td>
<td>Mushroom head push button actuator</td>
<td>-DO-</td>
</tr>
<tr>
<td>11.</td>
<td>LED indication lamp (Red, Green, Yellow)</td>
<td>-DO-</td>
</tr>
<tr>
<td>IX.</td>
<td>BELT SCALES</td>
<td>5% of each type &amp; rating. (minimum 1 set/No. of each type &amp; rating)</td>
</tr>
<tr>
<td>1.</td>
<td>Load Cell</td>
<td>-DO-</td>
</tr>
<tr>
<td>2.</td>
<td>Electronic cards</td>
<td>-DO-</td>
</tr>
<tr>
<td>3.</td>
<td>Display Units</td>
<td>-DO -</td>
</tr>
<tr>
<td>X.</td>
<td>SAFETY AND LIMIT SWITCHES</td>
<td>5% of each type &amp; rating. (minimum 1 set/No. of each type &amp; rating)</td>
</tr>
<tr>
<td>1.</td>
<td>All Types of Limit Switches</td>
<td>-DO-</td>
</tr>
</tbody>
</table>
## ELECTRICAL POWER DISTRIBUTION, DRIVES, CONTROL & ILLUMINATION

### HYDRAULIC UNIT

<table>
<thead>
<tr>
<th>Item</th>
<th>Description</th>
</tr>
</thead>
<tbody>
<tr>
<td>1.</td>
<td>Solenoid Valves</td>
</tr>
<tr>
<td>2.</td>
<td>Oil Seals</td>
</tr>
<tr>
<td>3.</td>
<td>O-rings</td>
</tr>
</tbody>
</table>

### ILLUMINATION

<table>
<thead>
<tr>
<th>Item</th>
<th>Description</th>
</tr>
</thead>
<tbody>
<tr>
<td>1.</td>
<td>MCBs</td>
</tr>
<tr>
<td>2.</td>
<td>Ballast for High bay, well glass, street light fittings etc.</td>
</tr>
<tr>
<td>3.</td>
<td>Chokes, starter, holder for fluorescent tubular fittings</td>
</tr>
<tr>
<td>4.</td>
<td>Igniter for Flood light, High bay, well glass, street light fittings etc.</td>
</tr>
<tr>
<td>5.</td>
<td>Capacitor, holder, control gear for Flood light, High bay, well glass, street light fittings etc.</td>
</tr>
<tr>
<td>6.</td>
<td>Fluorescent fixture</td>
</tr>
<tr>
<td>7.</td>
<td>Well glass HPSV lamp fittings</td>
</tr>
<tr>
<td>8.</td>
<td>Flood light, High bay, Street light fittings etc.</td>
</tr>
<tr>
<td>9.</td>
<td>40W fluorescent lamps</td>
</tr>
<tr>
<td>10.</td>
<td>70W, 150W, 250W, 400W HPSV lamps</td>
</tr>
<tr>
<td>11.</td>
<td>Terminal blocks</td>
</tr>
</tbody>
</table>
ANNEXURE – E-03

ADDITIONAL POINTS FOR AUTOMATION WITH RESPECT TO GTS

<table>
<thead>
<tr>
<th>Sl. No.</th>
<th>GS Clause</th>
<th>Additional Points for Automation</th>
</tr>
</thead>
<tbody>
<tr>
<td>1.</td>
<td>Ch-1, 06.03.01</td>
<td>Drawings of all listed categories (except fabrication drawings) will be submitted to EMPLOYER in minimum 6 sets.</td>
</tr>
<tr>
<td>2.</td>
<td>Ch-1, 06.03.03</td>
<td>Original hardcopy documentation and manuals are to be supplied, for all relevant hardware, software, network, technology, etc.</td>
</tr>
<tr>
<td>3.</td>
<td>Ch-3(Elect), 1.02.15.01.A.2.0</td>
<td>For all equipment with redundant power supply, supply from two separate sources will be drawn.</td>
</tr>
<tr>
<td>4.</td>
<td>Ch-3 (Elect), 1.01.15.02.A</td>
<td>No mode selection at LCS.</td>
</tr>
<tr>
<td>5.</td>
<td>Ch-3 (Elect), 1.02.21.02 (10)</td>
<td>Conduits carrying special cables will be painted, coded, marked as per plant norms.</td>
</tr>
<tr>
<td>6.</td>
<td>Ch-3(Elect), 1.02.15.01.B.16.0</td>
<td>Provisions to be made for off-line testing of Level-I systems prior to actual deployment.</td>
</tr>
<tr>
<td>7.</td>
<td>Max CAT-6 length of 30m for shop floor installations.</td>
<td></td>
</tr>
<tr>
<td>8.</td>
<td>Necessary facility/software will be supplied for remote management and monitoring of the entire network.</td>
<td></td>
</tr>
<tr>
<td>9.</td>
<td>Network teams from multiple switches to be employed for all the important machines (computers).</td>
<td></td>
</tr>
</tbody>
</table>
### ANNEXURE-E04

<table>
<thead>
<tr>
<th>SL. NO.</th>
<th>DESCRIPTION</th>
</tr>
</thead>
<tbody>
<tr>
<td>1.</td>
<td>The HT and control cable from HTSS to the respective technological package will be routed through covered structural overhead cable gallery only.</td>
</tr>
</tbody>
</table>
| 2.      | All circuit breakers used for 6.6 KV and 11 KV unearthed system should be  
1. VCB’s  
2. They will be horizontal isolation type, trolley mounted and ground operated (non cassette type)  
3. The jaw contacts (female) will be mounted on the breaker and will be drawout along with the breaker.  
4. The male contact will be of flat type with mounting on bus side  
5. Type tests pertaining to BIL requirements (7.2/28/60KV for 6.6 KV and 12/35/75 KV for 11 KV) will be witnessed by EMPLOYER.  
6. Minimum panel width will be 800 mm. |
| 3.      | Continuous current of Variable speed AC drives will be 150% of motor full load rated current at continuous duty operation. |
| 4.      | Insulation level for MCC & MCP: One minute power frequencies withstand voltage will be 1500V for control circuit. |
| 5.      | Contact rating for Push Button will be  
AC15, 6A at 230V  
DC13, 4A at 230 V |
| 6.      | MCB short circuit rating capacity will not be less than 10 KA at 0.8 power factor |
| 7.      | LT Switchboard Incomer & Bus-coupler Circuit Breaker ratings will be 2000A for 1000KVA transformer |
| 8.      | Control terminal block will be ELMEX type suitable for terminating 2 cores of 2.5 sq mm wire. |
| 9.      | Terminal type  
Power terminal: Stud type- with maximum 2 connections on one terminal.  
Control terminal for CT: Disconnecting type |
## ANNEXURE-E05

<table>
<thead>
<tr>
<th>SL. NO.</th>
<th>DESCRIPTION</th>
</tr>
</thead>
<tbody>
<tr>
<td>1.</td>
<td>All HT motor will have FCMA based soft starter.</td>
</tr>
<tr>
<td>2.</td>
<td>For HT motor surge suppressors to be installed near the motor.</td>
</tr>
<tr>
<td>3.</td>
<td>All HT motors will have fluid coupling.</td>
</tr>
<tr>
<td>4.</td>
<td>HT motors less than 2.0 MW, condition monitoring equipment (temperature monitoring, vibration monitoring etc.) to be envisaged. For more than 2.0 MW, condition monitoring equipment (temperature monitoring, vibration monitoring and partial discharge monitoring etc.) to be envisaged.</td>
</tr>
<tr>
<td>5.</td>
<td>Isolated transformer will be provided for VVVF drive of more then 90 KW, and series rector will be provided for VVVF drive less than 90 KW.</td>
</tr>
<tr>
<td>6.</td>
<td>Copper cable will be used for imported motors, crane and moving equipment.</td>
</tr>
<tr>
<td>7.</td>
<td>For all LT motors for more than 75KW soft starter will be provided.</td>
</tr>
<tr>
<td>8.</td>
<td>All HT cable will be of FRLS type.</td>
</tr>
</tbody>
</table>