TENDER DOCUMENT

TENDER NO.: BHI/PI(S)/665/1074

FOR

Tender for “Engineering assistance and preparation of drawings & documents” for the Project of “Augmentation of Raw Material Receipt and Handling Facilities for New OHP, Part-B (Package No.-061), for Bhilai Steel Plant at Chhattisgarh”.

VOLUME – I
ENGINEERING PROJECTS (INDIA) LTD.  
(A Govt. of India Enterprise)  

NOTICE INVITING TENDER

NIT No. BHI/PI(S)/665/1074               Date: 31/08/2015

1. Title : Notice Inviting Tender of Engineering Consultancy Services for the Project of Augmentation of Raw Material Receipt & Handling Facilities with new OHP, Part-B (Package no. 061) of Bhilai Steel Plant (SAIL).

2. Earnest Money Deposit : NIL

3. Completion Time : The total job is to be completed within 2 (Two) month period from the date of issue of LOI or 30 days from the date of issue of approved GA drawings, whichever is later.

4. Brief Description of Scope of work : Engineering Consultancy Services for OHP Part-B (Package-061 of BSP). The details are as below :

<table>
<thead>
<tr>
<th>Sl. No</th>
<th>Description</th>
</tr>
</thead>
<tbody>
<tr>
<td>1.</td>
<td>GA and Detail drawings of Technological Structure of Conveyors i.e Stringer, Short support, Deck plate, Tail Frame, Bend Frame, VGTU/ Screw Take up Frame, Head Frame, Drive Base Frame etc.</td>
</tr>
</tbody>
</table>

5. Type of Bid submission : Two Part Bids. 1st part- Techno Commercial 2nd part – Price Bid

6. Qualification Requirement : Engineering Consultants, who are financially sound and having technical expertise in design and engineering of various Material Handling Projects in Steel Plants/ Power Plants are only eligible to participate in the tender.

7. Techno-Commercial Bid : The tenderers are requested to furnish the documents as required in respect of the credentials of the tenderer showing their financial and technical capabilities in this envelope. In this envelope the tenderer should also keep the complete tender documents duly signed and stamped by them on each page as their acceptance, deviation sheet and unpriced copy of price bid and superscribe the envelope with “Techno-Commercial Bid”.

8. Price bid : The form of Price Bid duly filled in both in words and figures in the same form as issued to tenderers should be submitted in this envelope, with superscription “Price Bid” No terms and conditions or deviations if any or any other thing should be kept in this envelope. The sealed
price bid of such tenderers who are found suitable on scrutiny of documents furnished by them i.e. pre-qualification and Technically acceptable shall only be opened. The tenders of all such parties, who are not found suitable shall not be considered.

9. **Validity of Offer**: 45 days from the date of opening of Technical Bid.

10. **Due date of Bid opening**
    
    Last date and time for submission of offer: 11.09.2015 up to 2:00 PM
    
    Opening of Technical bid: 11.09.2015 at 2:30 PM

11. **Address**: **Group General Manager**
    
    ENGINEERING PROJECTS (INDIA) LTD.
    
    B-32, Phase – II,
    
    Surya Vihar,
    
    Bhilai – 490020 (C.G)
    
    Mobile No. +919425296140, +917772889111

12. **Documents to be submitted**
    
    Tenderer shall submit the following documents along with their Tenders in the first envelope (Techno-Commercial Bid) :-
    
    a) List of works executed, PO/LOI indicating name of the Client, value, date of start and completion.
    
    b) Details of manpower available.
    
    c) Details of facilities for Design & Preparation of drawings available.
    
    d) Copy of latest income-tax returns filed along with PAN.
    
    e) Service Tax Registration Number.
    
    Tenderer shall submit the Price Schedule (enclosed) in the second envelope (Price Bid)

13. **General Notes**: a) Complete tender documents consisting the following can be downloaded directly from EPI’s website www.epi.gov.in & www.eprocure.gov.in
    
    i) N.I.T
    
    ii) General specification
    
    iii) Scope of work and Terms & conditions
    
    iv) Brief System Description
    
    v) Price Schedule
b) Design & Engineering shall be made in accordance with the guideline of ISI code and BSP / MECON specification with latest amendments.

c) Agencies are requested to give their offer in sealed cover, broadly for consultancy services pertaining to scope of work mentioned in S. No. 4 and also required to submit their credentials for technical as well as financial along with the offer. EPI reserves the right to accept or reject any or all the offers or extend the date of submission of the offer or cancel any or all the tender(s) or annul this process without assigning any reason whatsoever. The corrigendum, extension, cancellation of this NIT, if any, shall be given on EPI’s website www.epi.gov.in and central public procurement website www.eprocure.gov.in. The intending tenderers are requested to visit the EPI’s website regularly for this purpose.
1.0 **GENERAL SPECIFICATION**

**GENERAL**

The following General Specification shall be read in conjunction with General Technical Specification (GTS) of Bhilai Steel Plant, SAIL. If there are any provisions in these General Specification, which are at variance with the provisions of General Technical Specification (GTS) of Bhilai Steel Plant, SAIL, the provisions in these General Specification shall take precedence.

1.1 **PROJECT SYNOPSIS**

**Site Conditions**

1.1.1 **Location**

Bhilai Steel Plant (BSP), SAIL is located at Bhilai in Durg District of the state of Chhattisgarh in the central region of India. The site lies between 21.15° North latitude and 81.22° East latitude. The nearest convenient railhead is Durg which is about 12km west Bhilai. Bhilai /Durg stations are on the Howrah-Mumbai rail line of SEC Railway of the Indian railways.

The location of Bhilai is as follows:

- From New Delhi, the national capital -- 1359 kms
- From Kolkata -- 868 kms
- From Chennai -- 1269 kms
- From Mumbai -- 1100 kms

The distance from State Capital Raipur to Bhilai Steel Plant is 30km. It is well connected by the rail and road network. The nearest national highways are NH 6 & NH 43 crossing through Raipur.

1.1.2 **Meteorological Data**

In the absence of meteorological data at Bhilai/Durg, the data of the state capital Raipur, 30kms away, are considered. The meteorological details at Raipur are given below:

**Ambient Temperature**

<table>
<thead>
<tr>
<th>Provision</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Absolute maximum</td>
<td>47.7° C</td>
</tr>
<tr>
<td>Absolute minimum</td>
<td>3.9° C</td>
</tr>
<tr>
<td>Highest of mean monthly</td>
<td>45.2° C</td>
</tr>
</tbody>
</table>

**Ambient Air**

<table>
<thead>
<tr>
<th>Provision</th>
<th>Quality</th>
</tr>
</thead>
<tbody>
<tr>
<td>Ambient air quality</td>
<td>Industrial</td>
</tr>
</tbody>
</table>

**Relative Humidity**

<table>
<thead>
<tr>
<th>Provision</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Maximum</td>
<td>100%</td>
</tr>
<tr>
<td>Minimum</td>
<td>7%</td>
</tr>
</tbody>
</table>

**Climate**

<table>
<thead>
<tr>
<th>Climate</th>
</tr>
</thead>
<tbody>
<tr>
<td>Tropical Humid</td>
</tr>
</tbody>
</table>
Rainfall
Harvest rainfall in 24 hours : 370.3mm
Annual Average : 1288.8mm

Wind
Predominant wind direction : SW to NE (Oct- Feb) and West to East (Mar- Sep)
Mean wind speed : 6.8 kmph
Maximum wind speed : 45 kmph

Altitude
Average altitude of the land is 300 m above MSL. Temperature inside shop premises is generally taken as 5° C above ambient, unless otherwise specified.

1.1.3 Infrastructure Facilities Outside the Plant

Railway
Bhilai Steel Plant is connected to Indian Railways network via Bhilai/Durg Stations of SEC Railway on the Howrah-Mumbai line. The track gauge of SEC Railways as well as of the plant tracks are standard broad gauge i.e 1676 mm.

Road
The plant is well connected to the country by road. National Highways NH6 & NH43 both pass through Raipur.

Sea Port
The nearest sea port is Vishakhapatnam approximately 550 km away from the site by rail.

Air Traffic
The nearest air port connected to the national network is Mana at Raipur, 30kms away.

1.1.4 Infrastructure Facilities Inside the Plant

Railway
The track gauge for the entire plant corresponds to the Indian Railway standard broad gauge i.e 1676mm.

Road
Main road and side of the Plant shall have roadways of 7.0m and 4.0m width respectively and the temporary roads provided during the construction stage shall be designed to cater the needs of movement of heavy construction vehicles.
1.2 GENERAL TECHNICAL REQUIREMENTS (GTR)

1.2.1 General Rules and Regulations

All plant units with respect to their location, layout, general arrangement and design of equipment, structural design, etc. shall be safe to the personnel and conform to the relevant statutory requirements issued by Chhatisgarh Government and the Government of India but not limited to the following.

- Chhatisgarh State Factory Rules/Acts
- Indian Electricity Rules/Acts
- Electricity Regulatory Commission Act
- Indian Petroleum Regulations/Acts
- Indian Boiler Regulations/Acts
- Indian Explosives Acts
- Gas Cylinders Rules/Acts
- Carbide of Calcium Rules/Acts
- State and mobile Pressure Vessels Codes (unifired) Rules/Acts
- Fire Protection Manual issued by Tariff Advisory Committee (India)
- Pollution Control Regulations/Acts

Pollution control measures shall be provided considering the latest norms and international standards. These should satisfy the stipulations of Central Pollution Control Board and Department of Environment and the Forest, Government of India.

Standard

All the design and engineering shall conform to General Technical Specifications (GTS) and Technical Specifications of Bhilai Steel Plant.

Unit of Measurement

All dimensions & weights shall be given in metric system.

Language

All drawings, documents etc. shall be in English language.

1.2.2 Drawing and Documents

The drafting standards adopted in preparation of drawing shall be such that good clean and legible print of the drawing can be obtained.

For preparation of original drawing guidelines contained in Indian Standard specification IS: 10164-1985 (preparation of engineering drawing and diagrams) shall be followed
<table>
<thead>
<tr>
<th>Size Code</th>
<th>Working Space (mm)</th>
<th>Cut Size (mm)</th>
<th>Uncut (mm)</th>
</tr>
</thead>
<tbody>
<tr>
<td>A0</td>
<td>811 X 1144</td>
<td>841 X 1189</td>
<td>880 X 1230</td>
</tr>
<tr>
<td>A1</td>
<td>564 X 796</td>
<td>594 X 841</td>
<td>625 X 880</td>
</tr>
<tr>
<td>A2</td>
<td>390 X 549</td>
<td>420 X 594</td>
<td>450 X 625</td>
</tr>
<tr>
<td>A3</td>
<td>267 X 375</td>
<td>297 X 420</td>
<td>330 X 450</td>
</tr>
<tr>
<td>A4</td>
<td>180 X 252</td>
<td>210 X 297</td>
<td>240 X 330</td>
</tr>
</tbody>
</table>

However, Vendor’s standard drawings are exempted from the above limitations. It is desirable to keep the same size of all drawings for ease of filing, reference and record keeping.

All drawings shall be oriented to match the plant layout drawings and shall have a key plan identifying the plant area to which they apply.

There shall sufficient reference notes and cross-references on the drawings to permit identification of all related drawing and documents, which are required for proper understanding.

When a drawing is revised by the Vendor/ Sub-Contractor, every change made shall be identified on the drawing by placing the revision number in a small triangle so as to be easily recognizable. In addition, a record of revisions along with the co-ordinates showing the location of revisions shall be indicated at the left hand bottom corner of the drawings as per standard practice. In case of revision of drawing, for which different number is allotted, the new drawing shall clearly indicate the number of the drawing which it supersedes.

Approval of drawings from the statutory authorities such as the Indian Boiler Inspectorate, Inspectorate of Explosives, Electrical Inspector, etc. is the responsibility of the Vendor/ Sub-Contractor.

Any additional drawings not specifically mentioned by the EPI/BSP/MECON but are the required for the approval of drawings, shall be submitted by the Vendor/ Sub-Contractor.

The Title block of the drawing shall be issued to successful bidder.

### 1.3 Introduction about Project

Bhilai Steel Plant, in its approach note for corporate plan 2011-12, indicated that the production potential of BSP would be 7.0 MTPY of crude steel, subject to implementation of strategies to overcome the present constraints and providing certain additional facilities.

The Augmentation of Raw material receipt & handling facilities with new OHP shall consist of all facilities as per the scope of work and pertains to the management of the additional quantity of raw material required to produce 7MTPY of Crude Steel in Bhilai Steel Plant. The major facilities envisaged are a Wagon Tippler, two new Track Hoppers with two unloading tracks and a new OHP (OHP-II) with six numbers of beds of stockpile, three Stackers and four Reclaimers and related conveyors to feed new Blast Furnace BF#8 and SP-III (both modules).