PROFILE

DATA SHEET FOR ROOF/WALL CLADDING SHEETS

A) Relevant IS codes and specification requirement.
      a) Bare metal thickness - minimum 0.5mm (metal thickness excluding thickness for Zinc aluminium Alloy coating & Colour coating).
      b) Yield strength - minimum 550MPA as per AS:1397.
      c) Coating - Zinc aluminium alloy not less than 150 gms/sq.m.
      d) Painting in external Face-Min 20 microns (Nominal) dry film thickness (DFT) of Poly –vinyl di fluoride (PVF2) over 5 microns (Nominal) primer coat.
      e) Painting on internal face-12 Microns (Nominal) dry film thickness (DFT) of Poly –vinyl di fluoride (PVF2) over 5 microns (Nominal) Primer coat shall be as per category 3 of As: 2728.

B) Make of Galvalume Sheet: Any reputed make
C) Galvalume as per AS:1397 and painted with Poly-vinyl Di fluoride (PVF2)
D) Colour – Sky Blue (RAL-5012) on top side colour & mill gray on bottom side colour.